

2D PROGRAMMING

DRILLING PROGRAM





00001

N1 (4MM CENTER DRILL)

N2 G21

N3 G0G91G2870.0

N4 G0 G17 G40 G49 G80 G90

N5 T1 M6

N6 G0 G90 G54 X-75, Y-50, S1000 M3

N7 G43 H1 Z50.

N8 M8

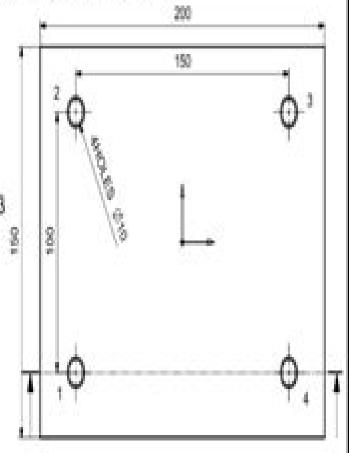
N9 G98 G81 Z-2, R1, F100.

N10 X-75, Y50,

N11 X75.Y50.

N12 X75,Y-50.

N13 G80



How to Make Drilling program for VMC Machine



Basic Programs Drawings For Vmc Fanuc

David S. Hayden

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CNC MACHINE (Operating and Programming) ajay dhamande,2023-07-01 This book of CNC MACHINE operating and programming of machines it is useful to students of ITI DIPLOMA and DEGREE ENGINEERING and those are working in machining industries The book mainly divide in 4 parts 1 how to operate the machine 2 setting process of machine 3 cutting tool selection process 4 how to write programming according to the process carried out In support it has technical topics like Drawing reading About Geometric Dimension and tolerances Speed and feed calculations All topic has ended up with the possible question that can be raised will facing exam or interviews and the answers are accessible to each user by email notification more than 20 solved programs for each process that were carried out on CNC TURNING and VMC machines and assess will be for more solved exercises through scanning given at the end of each chapter the author has shared his 18 years of training and working experience while describing each topic looking at the need for freshers to well experienced fellows you can communicate with us through the given channel on book back covers for any assistance all the best

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