# Top 140+ Advanced SAS Interview Questions and Answers

# 1. What is SAS?

SAS (Statistical Analytics System)

- SAS is a software suite for advanced analytics, multivariate analyses, business intelligence, data management, and predictive analytics
- It is developed by SAS Institute.
- SAS provides a graphical point-and-click user interface for non-technical users and more advanced options through the SAS language.

# 2. What are the features of SAS?

Answer: The following are the features of SAS:



Figure: SAS Interview Questions - Features of SAS

- Business Solutions: SAS provides business analysis that can be used as business products for various companies to use.
- 2. Analytics: SAS is the market leader in the analytics of various business products and services.
- 3. Data Access & Management: SAS can also be used as a DBMS software.
- Reporting & Graphics: Hello SAS helps to visualize the analysis in the form of summaries, lists, and graphic reports.
- Visualization: We can visualize the reports in the form of graphs ranging from simple scatter plots and bar charts to complex multi-page classification panels.

# 3. What are the reasons for choosing SAS over other data analytics tools?

Following are some of the reasons for choosing SAS over other data analytics software tools:

- Unlike other data analytics tools, SAS is more professional and comparatively easy to learn and use, especially for users having familiarity with SQL.
- Although SAS provides limited options for customization, it offers sufficient graphical functionality.
- SAS streamlines the process of storing and managing large amounts of data in an organized manner

# **Basics And Advanced Sas Guide**

Larry B. Christensen, Charles M. Stoup

#### **Basics And Advanced Sas Guide:**

The SAS Programmer's PROC REPORT Handbook: Basic to Advanced Reporting Techniques Jane Eslinger, 2016-03-23 Whether you work in banking finance pharmaceuticals the health and life sciences or government this unique book is intended for programmers of all skill levels and will help you harness all the power and capability of PROC REPORT SAS Certified Professional Prep Guide SAS Institute, 2019-10-18 The official guide by the SAS Global Certification Program SAS Certified Professional Prep Guide Advanced Programming Using SAS 9 4 prepares you to take the new SAS 9 4 Advanced Programming Performance Based Exam New in this edition is a workbook whose sample scenarios require you to write code to solve problems and answer questions Answers to the chapter guizzes and solutions to the sample scenarios in the workbook are included You will also find links to exam objectives practice exams and other resources such as the Base SAS Glossary and a list of practice data sets Major topics include SQL processing SAS macro language processing and advanced SAS programming techniques All exam topics are covered in the following chapters SQL Processing with SAS PROC SQL Fundamentals Creating and Managing Tables Joining Tables Using PROC SQL Joining Tables Using Set Operators Using Subqueries Advanced SQL Techniques SAS Macro Language Processing Creating and Using Macro Variables Storing and Processing Text Working with Macro Programs Advanced Macro Techniques Advanced SAS Programming Techniques Defining and Processing Arrays Processing Data Using Hash Objects Using SAS Utility Procedures Using Advanced Functions Practice Programming Scenarios Workbook **SAS Certification Prep Guide** Sas Institute, 2014-12-01 Businesses rely on career professionals with strong SAS knowledge and skills Set yourself apart from the competition by earning the only globally recognized credential endorsed by SAS The SAS Certification Prep Guide Advanced Programming for SAS9 Fourth Edition prepares you to take the Advanced Programming for SAS 9 exam Major topics include SQL processing with SAS the SAS macro language advanced SAS programming techniques and optimizing SAS programs as well as a new chapter on creating functions with PROC FCMP You will also become familiar with the enhancements and new functionality that are available in SAS 9 New or experienced SAS users will find this guide to be an invaluable resource that covers the objectives tested on the exam The text contains guizzes that enable you to test your understanding of material in each chapter Quiz solutions are included at the end of the book Candidates must earn the SAS Certified Base Programmer for SAS 9 Credential before taking the SAS Advanced Programming for SAS 9 exam You ll find instructions on how to obtain sample data when accessing SAS through SAS Enterprise Guide SAS Studio SAS University Edition and the SAS windowing environment This edition provides significant improvements to numerous examples making the code even more efficient Experience is a critical component to becoming a SAS Certified Professional This comprehensive guide along with training in SAS SQL1 SAS Macro Language 1 and SAS Programming 3 are valuable resources designed to help you prepare for the Advanced SAS Certification SAS Certified Professional Prep Guide SAS Institute, 2019-10 The official guide by the SAS Global Certification exam

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Data Sources, 2000

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