

Preventive maintenance checklist for CNC lathe

Inspection	Status		Comments
	Complete	incomplete	
Daily Checks			
Check for orientation			
Check for axis reference points			
Check for lubrication initial levels			
Check spindle lube tube			
Check air lubricators			
Inspect for cracked hoses			
Check for oil leaks			
Check for hydraulic pressure and maintain at 4.5MPa			
Ensure the chuck pressure is at right operating level			
Inspect air filter, electrical cabinet			
Change oil in oil cooler			
Maintain optimum oil temperature			
Check for abnormal force on headstock			
Check tool knockout			
Check for heat and vibration of headstock			
Inspect ATC			
Inspect magazine motor oil level			
Inspect magazine chain tightness			
Inspect oil level in APC gearbox			
Inspect the connections within the electrical cabinet			
Power supply, voltage			
Servo motor noise			
Check for backlash of ball screws			
Inspect cabling and connections of conveyors			

Basic Preventive Maintenance Checklist Milling Machine

Peter C. Reid



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Each article offers expanded career information sidebars and other user friendly features Called out by graphic icons are the top 10 fastest growing careers and the top 10 careers that experts predict will add the greatest number of positions through the year 2018 Extensive Online References and On the job Interviews More than 2 500 Web sites selected for inclusion based on the quality of information they provide are listed in the career articles and refer users to professional associations government agencies and other organizations More than 100 on the job interviews ranging from worker profiles to daily routines to workers comments about their occupation are also included in major career articles Designed to hold students attention and relay information effectively this edition of Encyclopedia of Careers and Vocational Guidance is the ideal starting place for career research This edition features Comprehensive overviews of 94 industries More than 750 up to date job articles including more than 35 new articles The latest information on salaries and employment trends On the job interviews with professionals More than 800 sidebars providing additional reading on industry issues and history useful Web sites industry jargon and much more Approximately 500 photographs of people at work with more than 100 new to this edition Career articles keyed to four different government classification systems Career Guidance section in Volume 1 providing information on interviewing job hunting networking writing r sum s and more A comprehensive job title index in each volume plus additional indexes in Volume 1 New information on using social networking sites for job hunting electronic r sum s and more Extensive Online References and On the job Interviews Volume 1 Volume 1 contains two major sections Career Guidance and Career Fields as well as appendixes and indexes Career Guidance is divided into four parts Preparing for Your Career presents information on cho **Well Made in America** Peter C. Reid,1990 Lessons from Harley Davidson on being the best

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