#### ME 6703 - COMPUTER INTEGRATED MANUFACTURING

#### UNIT - I

#### INTRODUCTION

	Mention few elements of C.D.	DV07.3 1
2	State the objectives of implementation of CIM.	M/J = 1
3	Mention the reasons for implementing CAD?	AUM I
4	Write the various methods for representing the solids in CAD	A/M I
5	Compare surface modelling & solid modelling.	M/J 1
6	What are the specific characteristics that have to be incorporated in CIM models?	N/D I
7	Define computer integrated manufacturing.	M/J/I
8	Specify the range of applications for which geometric modelling information is used?	N/D I
Qr.	What are the drawing features of CAD package?	M/I 1
10	What is the advantage of solid modelling?	M/I I
1.1	What is the cycle time in manufacturing?	10000000
1.2	What is a bottleneck station?	
1.3	What is production capacity?	
1.4	What is utilization in manufacturing plant?	
1.5	What is availability?	
1.6	What is manufacturing lead time?	
17	What is work-In-process inventory?	
1.8	Name five typical factory overhead expenses?	
19	Name five typical corporate overhead express?	
20	What is the difference between hard product variety and soft product variety?	
21	What is the difference between single model production line & mixed model production line?	
22	What is lean production?	
23	In lean production, what is Just-In-Time delivery of parts?	
2/4	Name seven forms of waste in production?	
25	What is objective of Just-In-Time production?	
26	What is kanban? What are the two types of kanban?	
27	What is the difference between push system & pull system in production control?	
28	What does autonomation mean.	

#### PART - B

1.	Explain the following terms and bring out their differences	(8)	M/J 16
	between CAM and CIM.		
	With an example, discuss the differences between CAM and CIM.	(8)	M/J 16
2	What is CAD? Explain the various design related tasks performed		

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John W. Nazemetz, William E. Hammer, Randall P. Sadowski

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Cybernetics IEEE Systems, Man, and Cybernetics Society, 1994 Computer Integrated Manufacturing Steven A. Melnyk.Ram Narasimhan.1990 Computer Integrated Manufacturing Thomas Bernold, Walter Guttropf, 1988 Computer Integrated Manufacturing CIM implies a restructuring of manufacturing industry to form an information centered economy Many small enterprises often work as suppliers to large manufacturers which are in the process of introducing CIM In the short or long term the supplier will be forced to introduce CIM since construction specifications test procedures manufacturing programmes etc will be part of the contract and will be transmitted electronically Only those who can adapt flexibly to change will survive The papers from this conference illustrate the state of the technology and allow for comparison between US and European developments The aim is not to further isolate information technology and communication at the expert level but rather to deepen the understanding of CIM concepts in production enterprises of all types **CIRP Annals** International Institution for Production Engineering Research, 1993 Robomatix Reporter, 1988 CAD/CAM Abstracts .1992 **IIE Integrated Systems Conference Proceedings** ,1987 **International Research Centers Directory** ,2009 Artificial Intelligence Abstracts ,1991 The Performance Advantage American Production and Inventory Control Society. International Conference, 1990

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