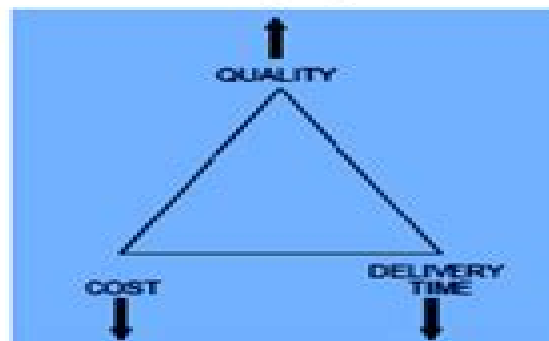


Unit 2

Computer Integrated Manufacturing (CIM)

- This methodological approach is applied to all activities from the design of the product to customer support in an integrated way, using various methods, means and techniques in order to achieve production improvement, cost reduction, fulfillment of scheduled delivery dates, quality improvement and total flexibility in the manufacturing system. CIM requires all those associated with a company to involve totally in the process of product development and manufacture. In such a holistic approach, economic, social and human aspects have the same importance as technical aspects.
- Computer Integrated Manufacturing (CIM) encompasses the entire range of product development and manufacturing activities with all the functions being carried out with the help of dedicated software packages. The data required for various functions are passed from one application software to another in a seamless manner. For example, the product data is created during design. This data has to be transferred from the modeling software to manufacturing software without any loss of data. CIM uses a common database whenever feasible and communication technologies to integrate design, manufacturing and associated business functions that combine the automated segments of a factory or a manufacturing facility. CIM reduces the human component of manufacturing and thereby relieves the process of its slow, expensive and error-prone component. CIM stands for a holistic and methodological approach to the activities of the manufacturing enterprise in order to achieve vast improvement in its performance.
- CIM also encompasses the whole lot of enabling technologies including total quality management, business process reengineering, concurrent engineering, workflow automation, enterprise resource planning and flexible manufacturing.
- A distinct feature of manufacturing today is mass customization. This implies that though the products are manufactured in large quantities, products must incorporate An overview of CIM is presented in this chapter. A brief account of the evolution of CIM is included. The major functions carried out in a manufacturing plant are surveyed and the different levels of integration are identified. customerspecific changes to satisfy the diverse requirements of the customers. This requires extremely high flexibility in the manufacturing system. The challenge before the manufacturing engineers is illustrated in Fig.



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Steven A. Melnyk, Ram Narasimhan



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