

Continental Industrial Engines

MODEL	TM20		TM27	
	METRIC	ENGLISH	METRIC	ENGLISH
No. of Cylinders	3	3	4	4
Bore & Stroke	91 x 103.2	(3.58 x 4.06)	91 x 103.2	(3.58 x 4.06)
Displacement	2.0 L	(123) CID	2.68 L	(164) CID
Compression Ratio	8.2:1	8.2:1	8.2:1	8.2:1
Max. Oil pressure*	2.8 - 4.1 Bar	(40 - 60 PSI)	2.8 - 4.1 Bar	(40 - 60 PSI)
Min. Oil Pressure (Idling)	0.5 Bar	7 PSI	0.5 Bar	7 PSI
Firing Order	1-3-2	1-3-2	1-3-4-2	1-3-4-2
Main Brg. Frt.	73 x 23.8	(2.88 x .94)	73 x 23.8	(2.88 x .94)
Main Brg. Int.	73 x 23.8	(2.88 x .94)	(2) 73 x 23.8	(2.88 x .94)
Main Brg. Thrust	73 x 31.8	(2.88 x 1.25)	73 x 31.8	(2.88 x 1.25)
Main Brg. Rear	73 x 23.8	(2.88 x .94)	73 x 23.8	(2.88 x .94)
Conn. Rod Brg.	49.2 x 24.5	(1.94 x .96)	49.2 x 24.5	(1.94 x .96)
Oil Capacity				
Crankcase	4.73 L	(5 quarts)	5.7 L	(6 quarts)
Filter	.95 L	(1 quart)	.95 L	(1 quart)
Total	5.68 L	(6 quarts)	6.65 L	(7 quarts)
Valve Clearance				
Intake	.36	(.014)	.36	(.014)
Exhaust	.46	(.018)	.46	(.018)
Water Capacity				
Engine	2.64 L	(3 quarts)	3.6 L	(3.6 quarts)
Weight (approx.)				
(with accessories)	227 kg	(500 lbs.)	243 kg	(536 lbs.)
Spark Plug Gap	0.6	(.032)	0.6	(.032)

* Higher oil pressure may be experienced during cold starts.

INFORMATION FOR ORDERING PARTS

When ordering parts, refer to the engine name plate attached to side of the cylinder block, which lists the model and serial number. In most cases a speci-

cation number is listed. This data is of vital importance in obtaining the correct parts: always include this information on your parts order.



Continental Tm20 Manual

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Continental Tm20 Manual:

Continental Tm20 Manual Book Review: Unveiling the Power of Words

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