#### MANUAL CYLINDRICAL GRINDING MACHINE



#### CYLINDRICAL GRINDING MACHINE

#### GENERAL

SPECIFICATIONS			
MODEL	PMT/340/130/M		
Maximum grinding Length	mm	300	
Height of centre	mm	130	
Max. distance between centers	mm	340	

#### TABLE

Max. Swivel of Table	deg	+6		
Table Traverse	Manually by high precision rack & pinion.			
Guide ways coating	Turcite -B slide way coated on both moveable slides to prevent stick slip motion.			

#### GRINDING WHEEL.

Diameter	mm	350	
Width	mm	25	
Bore	mm	127	
Wheel Speed	mm	1900 - 2100	

#### GRINDING WHEEL HEAD

Grinding Wheel Head Bearings Wheel head Spindle made of alloy steel, specially heat treated, case carburizing, ground, lapped and cartridge type spindle, grease lubricated fitted with high precision imported P4 grade matched pair angular contact bearings of 1 pair in front and 1 pair at rear, which give very high accuracy and excellent surface finish to the work plece.

# **Cylindrical Grinding Machine Manual**

**Karin Nielsen-Saines** 

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