



Specifications

D6D TRACTOR POWER TRAIN

Model Number: D6D (700-01)

Publication Date: 05/05/1993

Date Replaced: 05/15/1993

Equalizer Bar

SABCS - (120)



FLOP MACHINE1

A0964-0P1

FLOP Machine1

- (1) Torque the bolts that hold supports to track roller frame ... 270 $\pm$ 10 N $\cdot$ m (200 $\pm$ 25 lb $\cdot$ ft)
- (2) Torque the bolts that hold plate to tractor frame ... 270 $\pm$ 10 N $\cdot$ m (200 $\pm$ 25 lb $\cdot$ ft)

layer of oil on the surfaces of the metal parts that are in contact just before installation. Put lubricant on all other parts at assembly.

- (1) Torque the bolts with SP5011 (Anti-Seize Compound) on threads ... 270 $\pm$ 25 N $\cdot$ m (200 $\pm$ 20 lb $\cdot$ ft)
- (2) Torque the nut on plate flange ... 900 $\pm$ 133 N $\cdot$ m (700 $\pm$ 500 lb $\cdot$ ft)

Tighten nut on plate flange to lock with bolts in flange.

- (3) Distance between face of flange and shoulder of pinion ... 5.18 $\pm$ 0.76 mm (.025 $\pm$.030 in)

After the flange and pinion have been pushed together with a force of ... 260 to 300 kN (50 to 67 ton)

(4) See Adjustment For Final Drive Bearings.

- (5) Torque the bolts that hold lock ... 470 $\pm$ 45 N $\cdot$ m (350 $\pm$ 25 lb $\cdot$ ft)

- (6) Put 7507200 Liquid/Grease on edge to case surface. Torque the bolts that hold bearing edge to case ... 1.05 $\pm$ 0.14 N $\cdot$ m (200 $\pm$ 10 lb $\cdot$ ft)

Specifications

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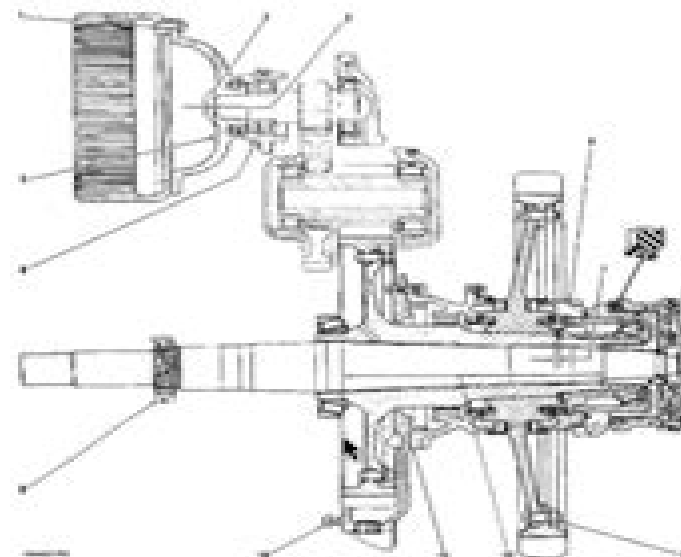
Publication Date: 05/05/1993

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Final Drives

(D6D Low Ground Pressure Tractors, Serial Nos. 6X, 32X, 33X)

SABCS - (120)



NOTE: Rubber parts, seals and all surfaces in contact with them must be clean and dry at assembly. Put a thin

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Track Roller Frames

(D6D Low Ground Pressure Tractors, Serial Nos. 6X, 32X, 33X)

SABCS - (120)



A0964-0P1

D6d Caterpillar Service Manual

Michael Rajnik



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