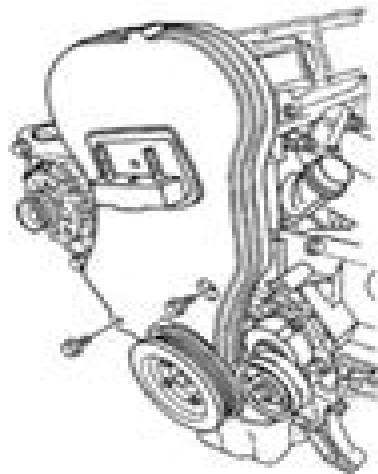


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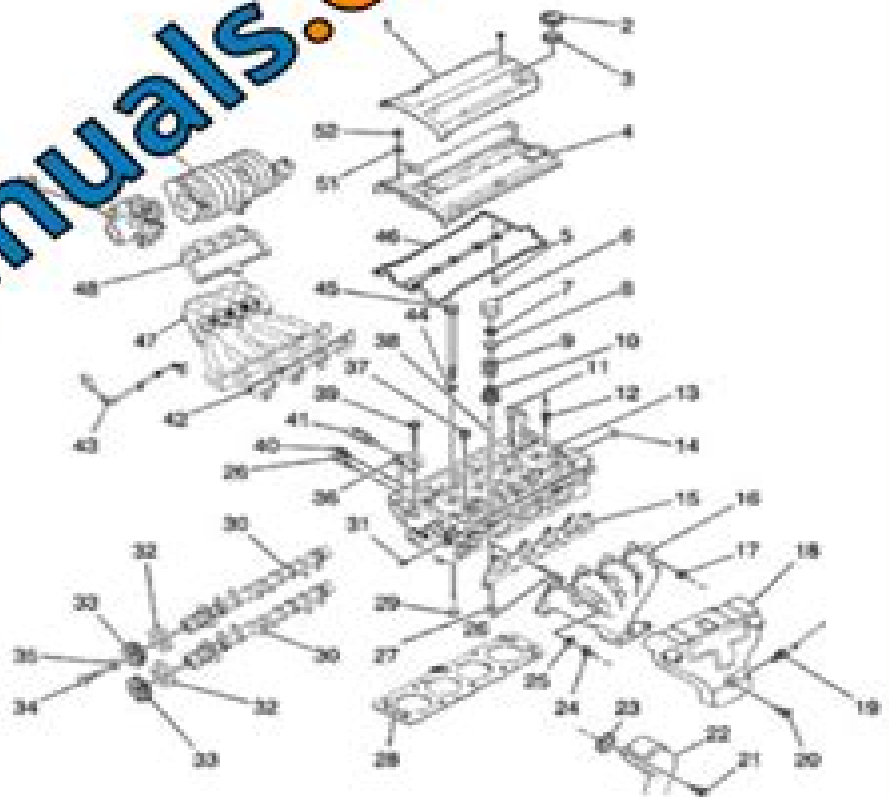
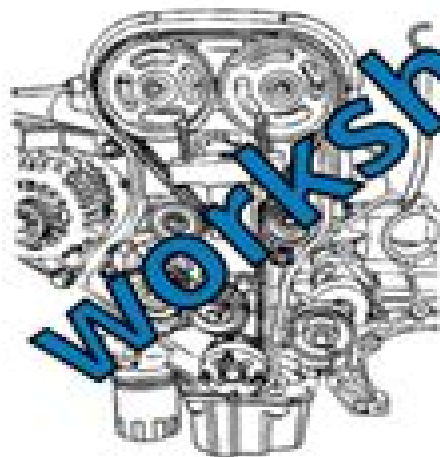
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## COMPONENT LOCATOR

UPPER END



2. Remove the serpentine accessory drive belt. Refer to [Section 50 Accessory Drive](#).
3. Remove the front timing belt cover bolts and the front timing belt cover.



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**SB Merriam**



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