

## Open Stop

The unit is provided with an adjustable full open stop. Rotate the door to the full open position; mount the Shaft Stop onto the upper output shaft and against the Fixed Stop. The spline of the output shaft allows indexing in 6° increments. For finer adjustment, the Fixed Stop is slightly eccentric; loosen and rotate until the desired stop location is achieved and re-tighten.



For installations where severe physical abuse may occur (such as extreme wind conditions), it is suggested a floor mounted stop be installed at full open. Additionally, the operator full open stop can be set at 100 degrees or more of opening, and program the operator to electronically stop at the 90 degree full open position. This can be accomplished by manually stopping the door at 90 degrees during a calibration run, or by reducing the opening angle under the parameter "Drive / Opening angle" (using an FPC902 Hand Terminal or a Display Control Panel).

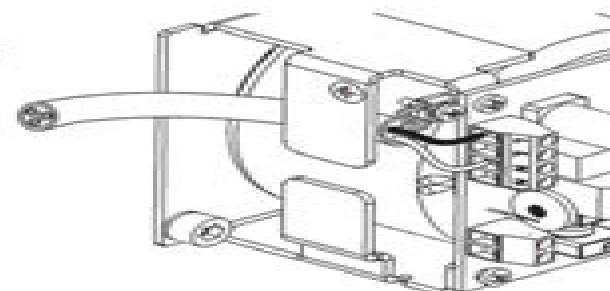
## Power Supply Connection

Connect 115VAC, 60 Hz, 10A, to Power Supply terminal strip  
115VAC "Hot" (Line) to "L" terminal;  
115VAC "Neutral" to "N" terminal

The second "L" and "N" terminals provide a convenient junction for dual operator systems.

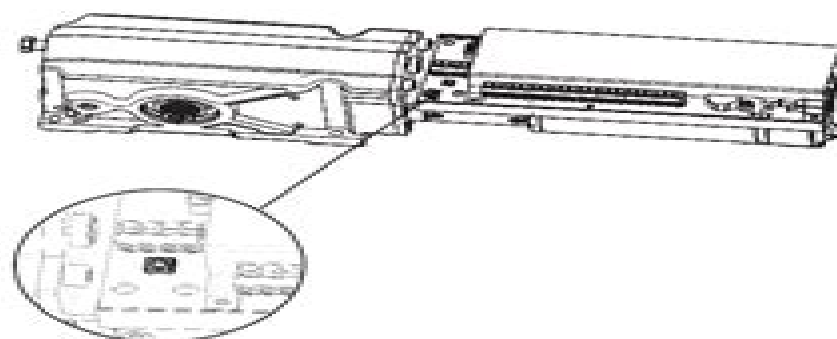
Proper grounding must be provided for the unit. A grounding tab and screw are located adjacent to the Power Supply terminal strip.

The power supply cover must be installed after connecting 115VAC primary service.



The multifunction pushbutton can be used for the following functions:

- 1 flash of the red LED will actuate a standard open cycle (if the rocker switch is on).
- 3 flashes of the red LED will initiate a calibration run.
- 4 flashes of the red LED will initiate the parameter adjust mode of a Display Control Panel.
- 8 flashes of the red LED will reset the unit's parameters to factory defaults.
- 15-17 flashes will cause the unit to reset without affecting any of the field set parameters.



After completion of the mechanical installation and prior to adjusting the parameters, always initiate a calibration run by pressing and holding the pushbutton for 3 flashes of the red LED. This will insure proper door operation by calibrating the unit to the installation conditions.

# Door Operator Installation Manual

**Office of the Federal Register, JoAnn  
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