



## Conduit Bending Instructions (EMT Bender)

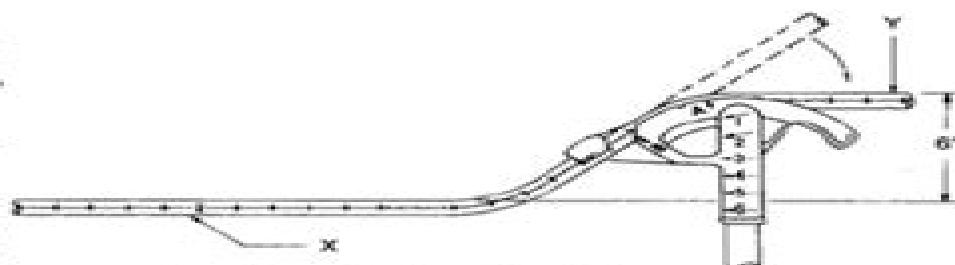
### ACCURATE STUBS

Subtract take-up from desired stub height. This gives distance at which to place B on bender from the end of the tube. To make 11", 90° bend with 1/2" tube, allow for 5" for take-up as shown on diagram. With 3/4" tube, allow 6". With 1" tube, allow 8".



### TRUE OFFSETS

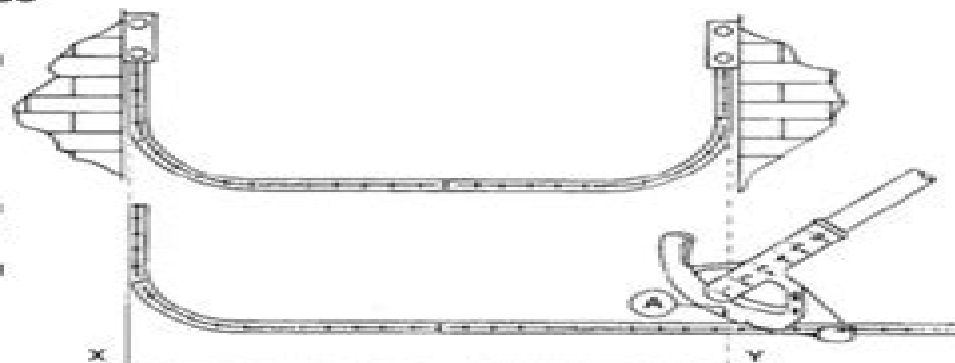
Line up arrow on either side of hook with guideline and make 45° bend in tube. Reverse tube in bender and adjust so that X is lined up with inch-mark on bender corresponding to depth of offset desired. Line up guideline with opposite arrow and make second 45° bend. A true offset, in the same plane, will result between X and Y.



### BACK-TO-BACK BENDS

Make stub bend at X with guide-line centered on either arrow located on side of hook. Measure distances from X to Y on tube.

Reverse bender and put A on bender at Y on tube. Line up guide-line with opposite arrow than used when making first stub and make second bend.



# Bending Steel Conduit Guide

**George Worthington**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Bending Steel Conduit Guide:**

*American Electricians' Handbook, Seventeenth Edition* Frederic P. Hartwell, 2021-03-02 The new edition of the best known reference for electricians fully updated for the latest codes and standards For over a century this practical handbook has served as the definitive industry reference for information on designing installing operating and maintaining electrical systems and equipment This seventeenth edition has been thoroughly revised to comply with the most recent 2020 National Electrical Code and National Electrical Safety Code American Electricians Handbook 17th Edition covers current energy efficient technologies such as Power over Ethernet PoE photovoltaics and induction lighting and contains a new chapter that clearly explains new industry safety methods along with detailed coverage of how those procedures correlate with OSHA requirements Detailed photos diagrams charts tables and calculations are included This is a practical on the job resource for every professional electrician Covers Fundamentals Properties and splicing conductors Circuits and circuit calculations General electrical and batteries Transformers Solid state devices and circuits Generators and Motors Outside Distribution Interiors wiring Electric lighting Optical fiber Wiring and design tables Electrical safety     **Conduit Wiring** Terrell Croft, 1924     *Electrician's Pocket Manual* Rex Miller, 2005-09-20 Complete compact and featuring formulas tables and diagrams in place of lengthy text descriptions this handy reference delivers job essential information in a quick look up format The new Second edition has been updated to include the 2005 National Electrical Code new symbols for electrical drafting now being used in CAD drafting additional coverage of co axial cable in home wiring and more on electric motors and controls     *American Electricians' Handbook, Sixteenth Edition* Terrell Croft, Frederic P. Hartwell, Wilford I. Summers, 2013-06-22 FULLY UPDATED FOR THE LATEST ELECTRICAL CODES AND STANDARDS For a century the American Electricians Handbook has served as the definitive industry reference for information on designing installing operating and maintaining electrical systems and equipment The Sixteenth Edition is revised to comply with the 2011 National Electrical Code and the 2012 National Electrical Safety Code and covers current energy efficient technologies such as photovoltaics and induction lighting Detailed photos diagrams charts tables and calculations are included throughout This practical on the job resource is a must have tool for every professional electrician Covers Fundamentals Properties and splicing of conductors Circuits and circuit calculations General electrical equipment and batteries Transformers Solid state devices and circuits Generators and motors Outside distribution Interior wiring Electric lighting Optical fiber Wiring and design tables     **Electrical Review** , 1917     *Electricians Guide to Conduit Bending* Richard A. Cox, 2012 Expertly covers the types of conduits used in electrical work as well as the methods for bending them in the course of daily work     *Advanced Electrical Installation Work, 6th ed* Trevor Linsley, 2011-12-31 This textbook covers all the material you need to pass the first part of the new City Guilds 2357 Diploma in Electrotechnical Technology Aligned with the 17th edition IEE Wiring Regulations this new edition has been thoroughly updated to cover the performance section of the latest 2357 course

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