#### CONSTANT SPEED HEAD UNLOADER FOR AIR COMPRESSOR MODEL R70A

NOTE: This is optional equipment and may not be included on your unit. It is recommended constant speed unloading be used if motor starts exceed 6 starts/hour.

The purpose of constant speed unloading is to provide a means of stopping or starting the compression of air by the compressor without stopping or starting the electric motor or gasoline engine after each cycle.

The parts called out below replace or are substituted for those parts found in the regular parts list of the Owner's Manual for this compressor.

# C437-A (Ref. Drawing) 3/16" WHEN PISTON IS UP C429-A (Ref. Drawing).

REPAIR PARTS LIST FOR CONSTANT SPEED HEAD UNLOADER

NO.	DESCRIPTION	QTY	PART NO.
- 4	LP Intake Manifold (Replaces P09711D)	1 2	P097120
2.4	HP Intake Manifold (Replaces M1431)	2 0	M1426
2	Cylinder	4	P02306B
75	Piston	4	P02287A
- 4	O-Ring	4	P02547A
- 6	Piston Rod - LP	2	M 1-4-4-6
	Piston Rod - HP	2	N/114602
-69	Claw - LP	2 2 2 2	M1815
	Claw - HP	2	M1447
7	Spring - LP	2	M1449
100	Spring - HP	2	M1490
	Nut, Hex	8	M926A
9	Lock Washer	12	MOTOA
1000	Gasket - HP Only	2	P0746A
Maria Santa	Actuating Tube		M1509
12	Manifold Tube	3.75	M1510
10	Manifold Tube	1 1	M1510
194	Intermediate Tube		M1512 M2868
16	Compression Fitting 1/4"x1/6" NPTx90 " Compression Tee 1/4"x1/6" NPT	2 3	M2879
1.7	Pilot Valve	1 7	M2853
1.0	Straight Compression Fitting 1/4"x1/6" NPT	87	MC2863
19	Mounting Bracket	1 24	MACO
20	Cao Screw	1 4	MINARY
4000	LP HU Manifold Assembly (items 1-9)	2	21587
	HP HU Manifold Assembly (items 1-10)	2 2	Z1588
-	Needle Valve, (Dual Control) (Not Shown)	1.0	MI547
	Constant Speed Head Unloader Kit (includes all of the above)	1	HUK504

WHEN INSTALLING HEAD UNLOADER MANIFOLD ASSEMBLY, BE CERTAIN THAT THE ACTUATING CLAW (#6) PROTRUDES 3/16" BELOW THE BOTTOM OF THE MANIFOLD (#1) AS SHOWN. CLAW MUST BE POSITIONED SO THAT IT WILL ENTER TWO SLOTS IN THE COMPRESSOR VALVE. FAILURE TO FOLLOW THIS PROCEDURE WILL RESULT IN AN INOPERATIVE HEAD UNLOADER.

#### TYPICAL MANIFOLD ASSEMBLY

# **Champion R40a Manual**

Mike Jess

#### **Champion R40a Manual:**

Pulp & Paper ,1966 Pulpwood Annual ,1953 Air Trails Pictorial ,1954-04 Chamberlain Service Manual for Champion Industrial Mark 3 ,1969 Service Manual for Champion Industrial Mark 3 Chamberlain Industries Pty. Ltd,1969 Chamberlain Service Manual for Champion (all Models), Crusader, Canelander ,1964 Technical Manual ,1964

Service Manuals for Countryman 354, Champion 306 ,1968 Austin Champ Technical Manual ,1968\*

#### Decoding Champion R40a Manual: Revealing the Captivating Potential of Verbal Expression

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