

# Clay recipe

Potter Chris Campbell shares the recipe and techniques that she has developed for colouring clay in order to create specific patterns in thrown pieces

merican potter Chris Campbell has been working with custom-coloured porcelain for over 25 years from her studio in Raleigh, North Carolina. Recently, she has begun exploring various configurations of placing colour in clay bodies to achieve specific, predictable patterns on the surfaces of her work, which is thrown on the wheel.

ABOVE: Cups incorporating these processes (clockwise from bottom left): Vertical, Hot cross bun, and three Hamburgers

#6020 Pink 15
#6450 Praseodymium Yellow 15
#6300 Mazarene Blue 6
#6242 Bermuda Green 12
#6376 Robin Egg Blue 15
Figures are percentage by weight of stain to day body.
All stains are by Mason Color

STAINS USED TO COLOUR EACH CLAY BODY

'Any clay body can be predictably coloured with stains. Here, I added stains to a creamy porcelain body. These
Mason colours and amounts can be used as a guideline; other brands of stain should perform similarly.
I recommend test-firing a small sample first to make sure the depth of colour is right for you.

 Wearing a breathing mask, mix the stain in a sealed plastic bag with just enough water to create a creamy texture. Make a well in the clay and pour in this wet stain mix. Knead the clay and stain until the desired colour is reached. You can also use a machine blender to ensure the colour is even, or stop mid-way to create a speckled effect in the stained clay.

Knead your main clay body to prepare for throwing, then cut and insert strips of coloured clay following one
of these diagrams below:

Hamburger:

















 You will not be able to knead the clay after this point, but you still need to bind the white clay and coloured strips together. To do this, place the ball of clay on the wheel then slap it to centre while the wheel rotates at slow speed.
 Keep doing this until the clay feels centred and the main body and coloured strips are bound together.

• The clay is now ready to be thrown. To keep the patterns clear, lift the clay with as few pulls as possible. Clean off the slurry inside and out with a steel rib to expose the colours. If desired, you can repeat ribbing as the piece dries. For additional clarity, you can clean it again when the pot is bone dry using a wet sponge or sandpaper (make sure to use a proper breathing mask if sanding). Look out for the swirled designs that appear after trimming the base of the pot."

# **Body Clay Dolomite Recipe**

**Yicheng Fang** 

## **Body Clay Dolomite Recipe:**

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