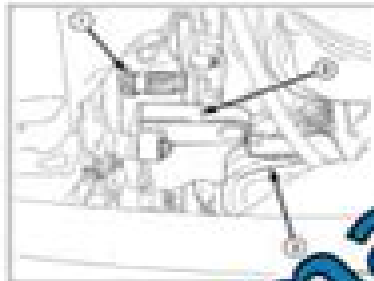
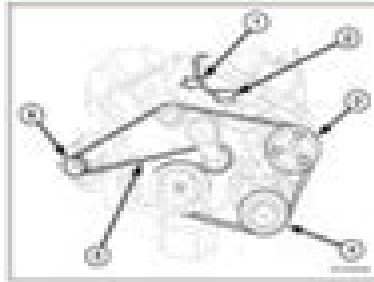


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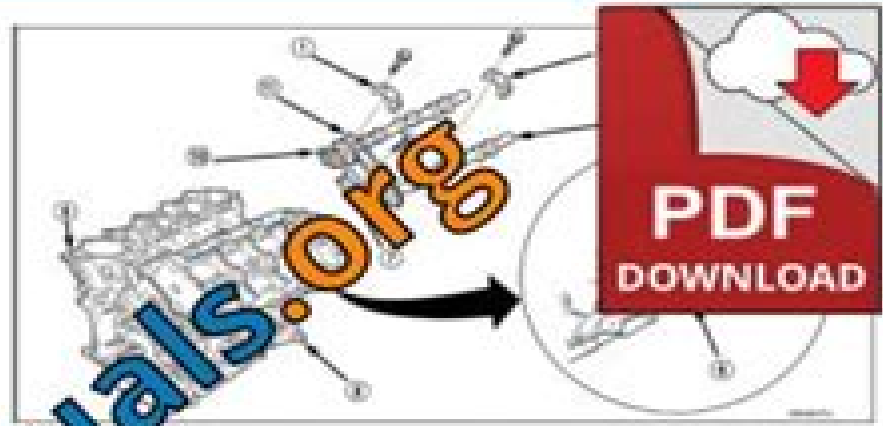
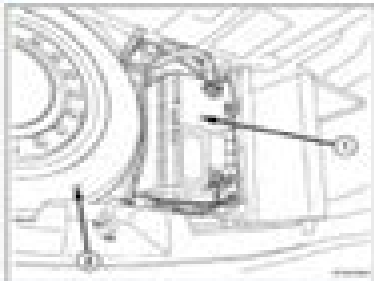
11. Install lower intake control (Refer to 9 - ENGINE CONTROL/CONTROL SYSTEMS - INSTALLATION).
12. Install cylinder head cover (Refer to 9 - ENGINE CYLINDER HEAD/CYLINDER HEAD COVER - INSTALLATION).
13. Connect coolant sensor sensor (S) and coolant temperature sensor (T) connector.
14. Install timing chain cover (Refer to 9 - ENGINE OIL PAN/TIMING CHAIN COVER - INSTALLATION).
15. Install crankshaft position sensor (Refer to 9 - ENGINE/CONTROL SYSTEMS/CONTROL SYSTEMS - INSTALLATION).
16. Install upper intake control (Refer to 9 - ENGINE/CONTROL SYSTEMS/CONTROL SYSTEMS - INSTALLATION).
17. Connect air pressure sensor (T) connector.



18. Install accessory drive belt (S) (Refer to 7 - DRIVE/ACCESSORY DRIVE/DRIVE BELT - INSTALLATION).
19. Fit wiring system (Refer to 7 - ELECTRICAL WIRING - STANDARD PROCEDURE).



20. Connect negative battery (T).
21. Start engine and check.



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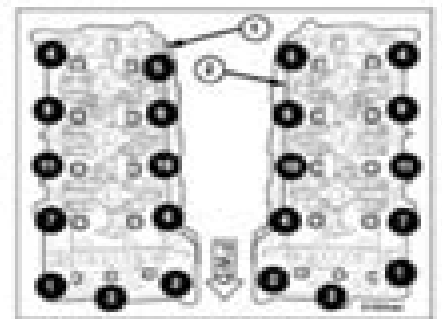
Remove bolts (2) & (10) and valvetrain components from cylinder head. Note component locations for reassembly in original locations.

**Cylinder head removal:**  
Remove lateral securing engine oil dipstick tube to cylinder head. Remove engine oil dipstick tube. Remove generator.

22. For right cylinder head removal:
  - Remove cylinder head ground strap.
  - Disconnect EGR valve electrical connector and remove EGR valve from head (Refer to 25 - EMISSIONS CONTROL/AUXILIARY GAS RECIRCULATION/VALVE - REMOVAL).

**CAUTION:** Ensure cylinder head bolts 1 - 8 are removed before attempting the removal of cylinder head, as damage to cylinder head and/or block may occur.

23. Remove cylinder left head bolts (2) and right head bolts (7) in sequence shown.
24. Remove cylinder head(s).
25. Remove and discard cylinder head gasket.
26. Clean cylinder head and block sealing surfaces (Refer to 9 - ENGINE/CYLINDER HEAD - CLEANING).



## CLEANING

To ensure engine gasket sealing, proper surface preparation must be performed, especially with the use of aluminum engine components and multi-layer steel cylinder head gaskets.

**NOTE:** Multi-Layer Steel (MLS) head gaskets require a scratch free sealing surface.

Remove all gasket material from cylinder head and block (Refer to 9 - ENGINE - STANDARD PROCEDURE). Be careful not to gouge or scratch the aluminum head sealing surface.

Clean all engine oil passages.

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