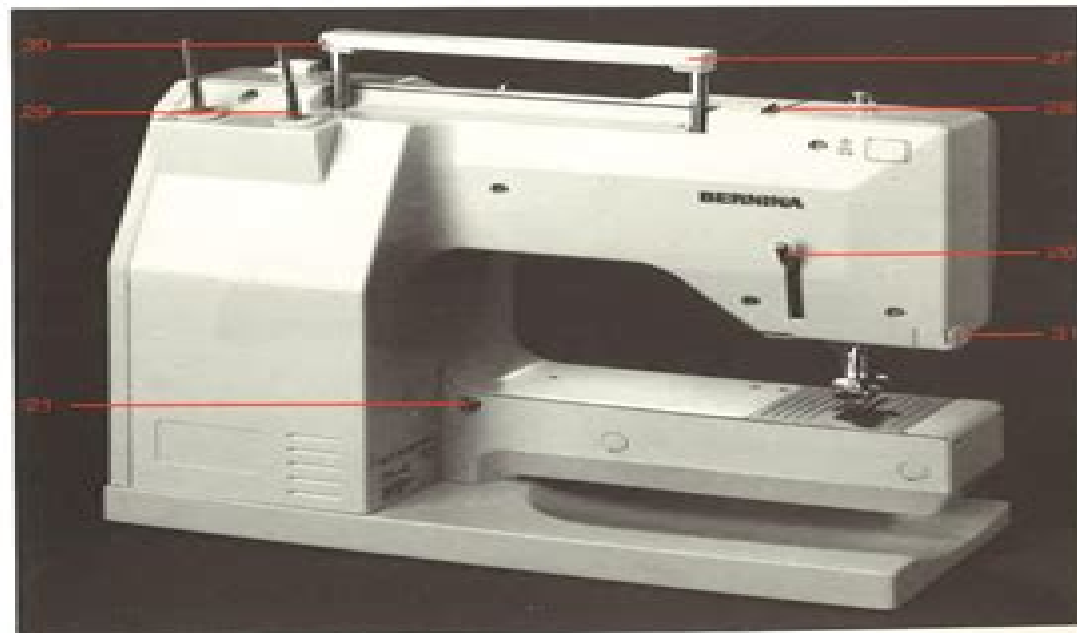
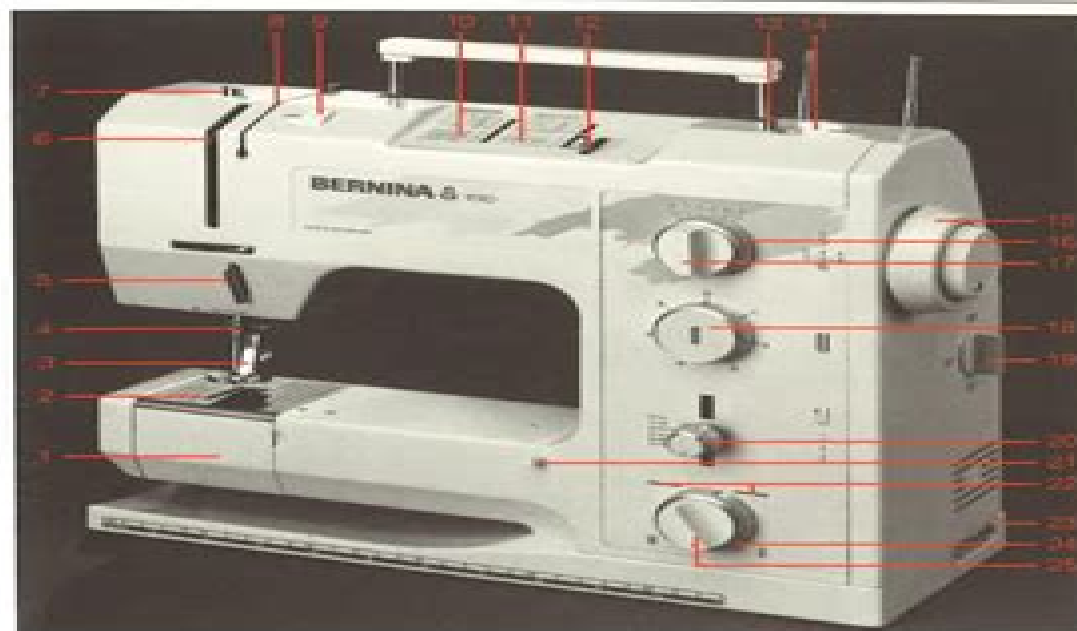


## Details of machine

- 1 Hinged front cover
- 2 Stitch plate
- 3 Presser foot
- 4 Needle clamp
- 5 Thread regulator
- 6 Thread take-up lever
- 7 Pre-tension stud
- 8 Thread tension slot
- 9 Thread tension adjustment knob
- 10 Red stitches
- 11 Green stitches
- 12 Selector lever
- 13 Bobbin spindle
- 14 Bobbin winder stop
- 15 Handwheel
- 16 Stitch width knob
- 17 Needle position knob
- 18 Buttonhole knob
- 19 Power/light switch
- 20 Stitch length knob
- 21 Securing pins for sewing table
- 22 Stitch programme color indicator (RED - GREEN)
- 23 Combined mains/foot control socket
- 24 Stitch programme selector knob
- 25 Sewing/Darning selector knob
- 26 Presser foot lever
- 27 Carrying handle
- 28 Thread guide
- 29 Thread holder pins
- 30 Supplementary thread guide
- 31 Thread cutter



# Bernina 1010 Manual

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the qg15de motor has a cast iron cylinder block cylinder bore is 73 6 mm 2 9 in and the piston stroke is 88 0 mm 3 46 in the pistons are each fitted with two compression rings and a single oil ring the compression ratio is 9 9 1 the engine uses forged steel connecting rods the crankshaft main journal see more



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the qq family also includes internal combustion engines qq15de qq16de qq18de and qq18dd the engine was installed on nissan ad 3 y11 in 1999 2005 nissan sentra

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nissan qq18dd neo di 1 8 l engine specifications displacement power and torque compression ratio bore and stroke oil type and capacity valve clearance etc

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the compression ratio rating is 9 9 1 the nissan qq15de engine produced from 90 ps 66 kw 88 hp at 5 600 rpm to 109 ps 80 kw 107 hp at 6 000 rpm of maximum output power and

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the 1 8 l 1 769 cc qq18de was designed for nissan by aichi machine industry japan it is manufactured both in japan and the mexican city of aguascalientes bore and stroke is 80 mm 88 mm 3 15 in 3 46 in the engine is tuned to achieve most of its torque at low revs at the expense of raw power at high revs making the engine very responsive in day to day driving it has a cast iron engine block aluminum dohc cylinder head uses multi port fuel injection forge

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