

Slide belt between fan blade and clutch assembly.

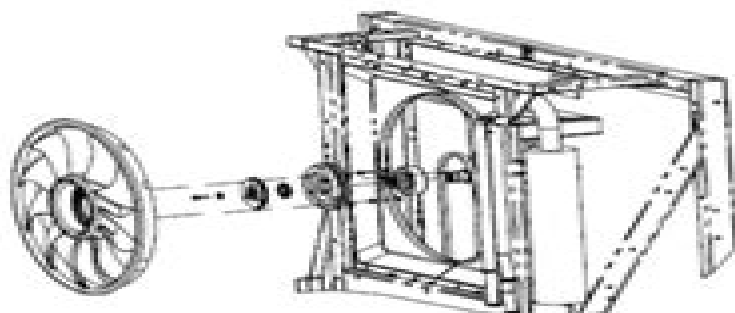


Figure 9-16. Upper Belt Replacement

b. Engine To Gearbox V-Belt (Lower Belt)

1. Disconnect negative battery cable and remove V-belt guard, and then loosen idler.
2. Match mark adapter to engine flywheel (see Figure 9-17A) for ease of assembly.
3. Remove six bolts (5/16-18 x 1 in.) securing adapter drive sheave to engine flywheel, Figure 9-17A.
4. Insert two of the six bolts (5/16-18 x 1 in.) in threaded holes (jacking holes) in adapter. Jack adapter from engine flywheel. Remove the two screws that secure idler bar between engine and idler, Figure 9-17A, and slide the idler bar toward the compressor enough to change the V-belt as shown in Figure 9-17B. Replace V-belt.

5. Reconnect idler bar toward the engine flywheel or use 5/16-18 x 1 in. bolts (3) in every other hole of idler bar and take up evenly on the bolts until the 5/16-18 x 1 in. bolts engage engine flywheel. Apply thread sealer (Loctite #262) to the bolts and to secure adapter to flywheel. Tighten bolts evenly and then torque to a value of 20 ft. lbs. (27 Nm).

6. Remove idler bar and adjust belt tension as shown in Figure 9-15. Install V-belt guard. **DO NOT START UNIT UNTIL V-BELT GUARD IS INSTALLED.**

7. Reconnect negative battery cable. Start unit and run for 10 minutes to allow for belt stretch.
8. Disconnect battery. Turn unit off, remove belt and recheck belt tension. Install belt guard.

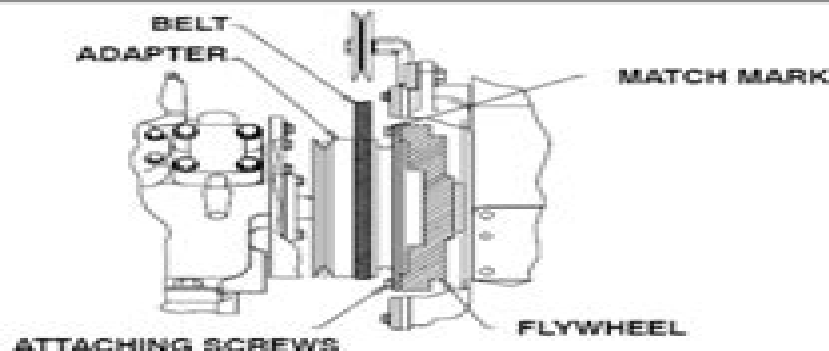


Figure A

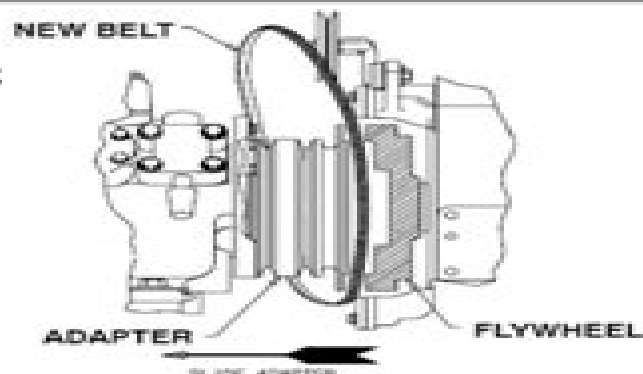


Figure B

Figure 9-17. Removing V-Belt from Engine Adapter Drive Sheave

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