

ASSEMBLY

STEP 23

Install the plunger in the starter solenoid.

STEP 24



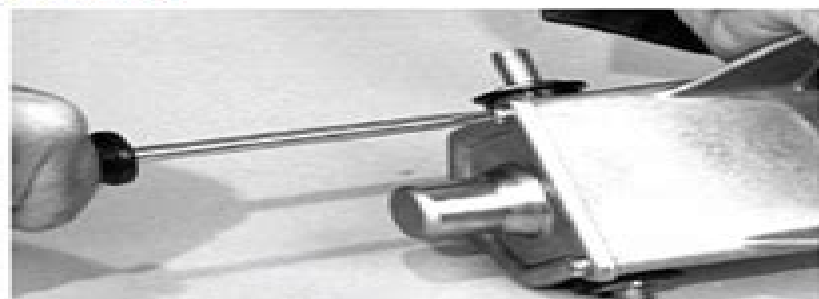
If necessary, install a new gasket in the cover.

STEP 25



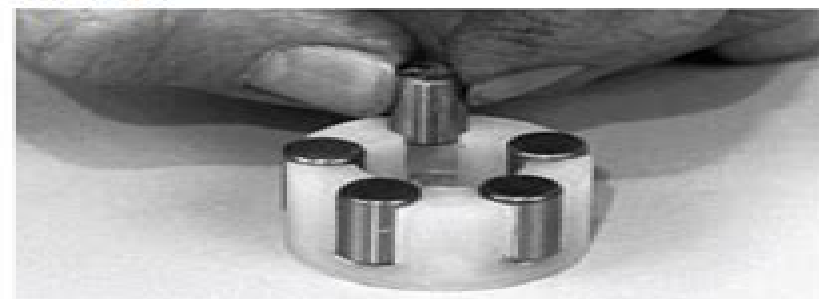
Install the cover.

STEP 26



Install and tighten the screws.

STEP 27



Install the bearings in the bearing cage.

STEP 28



Lubricate the bearings and teeth of the idler gear with the grease specified on page 3.

STEP 29



Install the thrust washer.

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J Rink



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