

DETAILED ENGINE SPECIFICATIONS

Cylinder Sleeves

	U.S. Value	Metric Value
Type	Replaceable, Wet	
Material	Chrome Plated Steel	
I.D. of sleeve	4.000 to 4.0010"	101.600 to 101.625mm
Maximum Serviceable Limit	4.0020"	101.651mm
Sleeve out-of-round (installed in block)001" max.	.025mm max.
Taper (installed in block)002" max.	.051mm max.
Clearance to bottom of piston skirt, 90° to piston pin0040 to .0060"	.102 to .152mm
Maximum Serviceable Limit0080"	.203mm

Piston

Type	Cam ground	
Material	Aluminum Alloy	
O.D. at bottom of skirt, 90° to piston pin	3.9950 to 3.9960"	101.473 to 101.498mm
Minimum Serviceable Limit	3.9940"	101.448mm
I.D. of piston pin bore including wear	1.2500 to 1.2508"	31.750 to 31.770mm
Width of 1st ring groove	Keystone Type	
Width of 2nd ring groove097 to .098"	2.464 to 2.489mm
Maximum Serviceable Limit100"	2.540mm
Width of 3rd ring groove1885 to .1895"	4.788 to 4.813mm
Maximum Serviceable Limit1915"	4.864mm

Piston Rings

No. 1 Compression	Moly Faced Keystone	
End gap in 4.000 I.D. (101.600mm I.D.) sleeve015 to .025"	.381 to .635mm
Maximum Serviceable Limit035"	.889mm
Width	Not Measurable	
Side Clearance	Not Measurable	
No. 2 Compression	Rectangular Grooved Back	
End gap in 4.000 I.D. (101.600mm I.D.) sleeve013 to .023"	.330 to .584mm
Maximum Serviceable Limit033"	.838mm
Side clearance0035 to .0050"	.089 to .127mm
Maximum Serviceable Limit008"	.203mm

Case 580c Engine Manual

**James Louis Garvin, Franklin Henry
Hooper, Warren E. Cox**



Case 580c Engine Manual:

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