CRUSHING TEST

AIM: To determine the aggregate crushing value of given aggregates.

APPARATUS:

- Steel cylinder with open ends and internal diameter of 150mm with an appropriate plunger and piston.
- b. Cylindrical measure having internal diameter of 115 mm and height 180mm.
- Steel tamping rod with one rounded end having a diameter of 16mm and length 450 to 600mm.
- d. Balance with capacity 3kg with accuracy up to 1g.
- Compression Testing Machine capable of applying load up to 40 tonnes at a uniform rate of 4 tonnes/ minute.
- f. IS Sieve 12.5mm, 10mm and 2.36mm.

THEORY:

Coarse aggregates used in pavement construction should be strong enough to resist crushing under rollers during compaction as well as due to heavy traffic loads. If the aggregates are weak, the performance of the pavement structure is likely to get affected. The strength of coarse aggregate or the resistance to crushing of the coarse aggregates under the applied load is generally assessed by conduction crushing test.

PROCEDURE:

- The aggregates passing through 12.5mm and retained on 10mm IS Sieve are ovendried at a temperature of 100 to 110°C for 3 to 4hrs.
- The cylinder of the apparatus is filled in 3 layers, each layer tamped with 25 strokes of a tamping rod.
- The weight of aggregates is measured.
- 4. The surface of the aggregates is then levelled and the plunger inserted.
- The apparatus is then placed in the compression testing machine and loaded at a uniform rate so as to achieve 40t load in 10 minutes. After this, the load is released.
- The sample is then sieved through a 2.36mm IS Sieve and the fraction passing through the sieve is weighed.

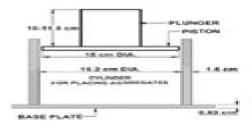


Fig 1 AGGREGATE CRUSHING TEST APPARATES

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Colorado. Department of Transportation. Materials and Geotechnical Branch

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Materials and Geotechnical Branch, 2005 Laboratory Manual In Highway Engineering Ajay. K. Duggal, 1996-07-01 The Experiments Described In This Laboratory Manual In Highway Engineering Form An Integral Part Of The Curriculum For The Subject Of Highway Engineering For Both The Diploma And Degree Courses In Civil Engineering The Presentation Of Material Is Unfolded In Such A Way As To Make Teaching Learning Process Effective And Convenient Both To The Teacher As Well As To The Student To Start With At The Beginning Of Each Experiment The Student Will Appreciate The Real Life Significance Of The Work He Has To Perform And Subsequently Familiarise Himself With The Objectives To Be Achieved The Manual Is Complete In Itself Since In The Latter Part Of Each Experiment Space Is Provided To Record Observations Make Calculations Plot Graphs And Discuss Results To Promote Analytical Ability Questions For Discussions Have Been Stated At The End Of Each Experiment It Is Hoped That The Manual Besides Catering To The Requirements Of The Students Will Satisfy The Need Of Practising Engineers Engaged In Construction Of Highways In Providing Them With Useful Reference Material Laboratory Manual of Test Procedures, 2001 as Revised Colorado. Department of Transportation. Materials and Geotechnical Branch, 2001 Laboratory Manual for Concrete Technology P. D. Kulkarni, L. N. Mittal, 1985 Laboratory Manual of Test Procedures Oregon. State Highway Division. Materials Laboratory, 1998 Laboratory Manual C B Kukreja, Kishore K. & Ravi Chawla, 2006-01-01 Part 1 Cement Part 2 Cement Aggregates Part 3 Cement Concrete Part 4 Reinforced Concrete Part 5 Bricks Part 6 Timber Part 7 Steel Part 8 Building Lime Appendix **Concrete Laboratory Manual** Jesse Neils Thompson, 1973 **Laboratory Manual for Plain Concrete** Edward Ezra

Bauer,1957 Highway Materials Neil A. Watkins,1967 Highway Materials, Soils, and Concretes Harold N. Atkins,2003 This clear concise text provides a user friendly introduction to the most current civil engineering and highway construction materials It covers the essentials of highway construction technology without getting bogged down with complicated mathematics excess theory or difficult language Topics covered in this book include soils aggregates pavement structure and base asphalt pavements and materials and Portland Cement Concrete as well as Stone Matrix Asphalt admixtures and whitetopping For civil engineers those in highway construction construction materials dealers and soil mechanics

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