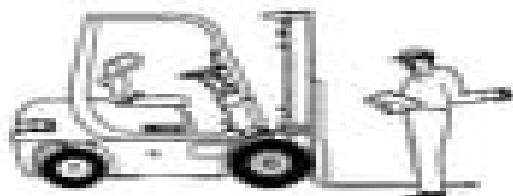


Visual Inspection

First, perform a visual inspection of the lift truck and its components. Walk around the truck and take note of any obvious damage and maintenance problems.



Decals, Fasteners, and Links

Check for loose fasteners and fittings.

Check to be sure all capacity, safety, and warning plates and decals are attached and legible.

NOTICE

Do not operate a lift truck with damaged or missing decals and nameplates. Replace them immediately. They contain important information. See Group 40 for decal locations.

Inspect the truck before and after starting engine for any signs of external leakage: fuel, engine oil or coolant, transmission fluid, etc.

Check for hydraulic oil leaks and loose fittings. **DO NOT USE BARE HANDS TO CHECK.**



CAUTION

HYDRAULIC FLUID PRESSURE. Do not use your hands to check for hydraulic leakage. Oil may be hot or under pressure. Fluid under pressure can penetrate your skin and cause serious injury.

Overhead Guard

Be sure that the overhead guard and any other safety devices are in place, undamaged, and attached securely. Inspect welds and structural members for cracks or other damage. Also check for loose or missing fasteners.

Carriage, Load Backrest, and Upright

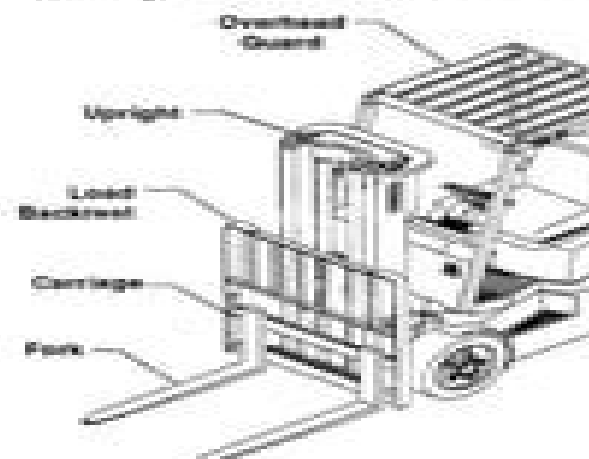
(See Group 34 for detailed inspection procedures.)

Inspect the welds on the carriage, load backrest, and upright for cracks. Be sure that the mounting fasteners are in place and tight.

Inspect the upright assembly: rails, carriage rollers, carriage fork bars, lift chains, and lift and tilt cylinders. Look for obvious wear and maintenance problems and damaged or missing parts. Check for any loose parts or fittings. Check for leaks, any damaged or loose rollers and rail wear (metal flaking). Carefully check the lift chains for wear, rust and corrosion, cracked or broken links, stretching, etc. Check that the lift and carriage chains are correctly adjusted to have equal tension. Check that the lift chain anchor fasteners and locking means are in place and tight.

Be sure all safety guards and chain retainers are in place and not damaged. Inspect the carriage stops and cylinder mount bolts. Check all welded connections.

Inspect all lift line hydraulic connections for leaks. Check the lift cylinder rods for wear marks, grooves and scratches. Check the cylinder seals for leaks.



Forks

Inspect the load forks for cracks, breaks, bending and wear as described in Group 34.



WARNING

HEEL WEAR. If the fork blade at the heel is worn down by more than 10 percent, the load capacity is reduced and the fork must be replaced. See Group 34 for inspection procedures.

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Peipei Pang



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