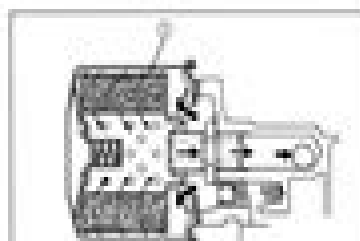
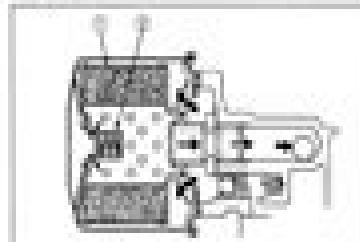


### (3) Oil Filter Cartridge



10000-1000



10000-1000

Impurities in engine oil can cause to wear and seize components as well as impairing the physical and chemical properties of the oil itself. Impurities contained in force-fed engine oil are absorbed on the filter paper for removal as they pass through the filter element (1).

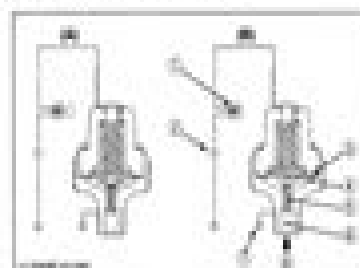
When the filter element is clogged and the oil pressure in main line builds up to 30 kPa (1.5 kg/cm<sup>2</sup>, 14 psi) more than the outlet line, the bypass valve (2) opens and the oil flows from inlet to outlet bypassing the filter element.

(1) Filter Element

(2) Bypass Valve

10000-1000

### (4) Oil Pressure Switch



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The oil pressure switch is mounted on the cylinder block, to warn the operator that the lubricating oil pressure is poor.

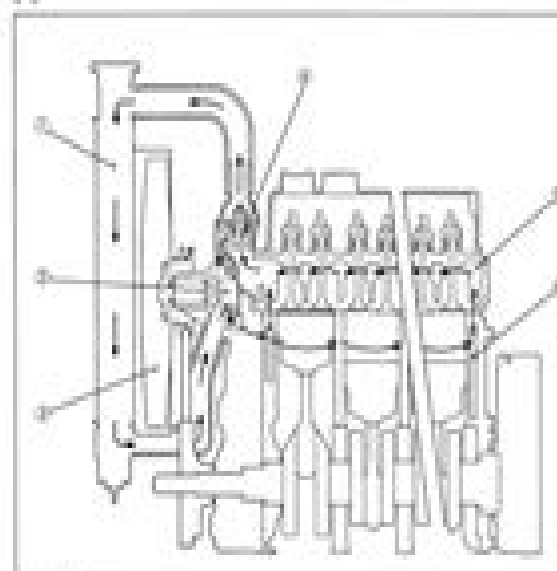
If the oil pressure falls below the specified value, the oil warning lamp will light up, warning the operator. In this case, stop the engine immediately and check the cause of pressure drop.

- (1) Warning Lamp
- (2) Battery
- (3) Pressure Switch
- (4) Cylinder Head
- (5) Gasket
- (6) Oil Passage
- (7) Cylinder Block
- (8) Oil

- (9) At Lower Oil Pressure (at 10 kPa (0.7 kg/cm<sup>2</sup>, 1 psi) or less)
- (10) At Higher Oil Pressure

10000-1000

### (4) COOLING SYSTEM



10000-1000

- (1) Radiator
- (2) Water Pump
- (3) Cooling Fan
- (4) Thermostat
- (5) Cylinder Head Water Joint
- (6) Cylinder Block Water Joint

The cooling system consists of a radiator (1), a centrifugal water pump (2), a cooling fan (3) and a thermostat (4).

The water is cooled as it flows through the radiator core, and the cooling air through the radiator core by cooling fan.

The water pump receives water from the radiator or from the cylinder head and forces it into the cylinder block.

The thermostat opens or closes according to the water temperature. When the water temperature is high, the thermostat opens to allow the water to flow from the cylinder head to the radiator. When the water temperature is low, the thermostat closes to flow the water only to the water pump.

The opening temperature of the thermostat is approx. 62 °C (145 °F).

10000-1000

### (1) Water Pump



10000-1000

The water pump is driven with the fan drive pulley, which is on the water pump shaft and driven by the crankshaft with a belt.

The rotating impeller (1) in the water pump receives cool water from the bottom of the radiator and the water jacket of cylinder head, and sends it into the water jacket in the cylinder block.

The mechanical seal (2) prevents the water from entering the bearing (3).

- (1) Impeller
- (2) Water Pump Body

- (3) Mechanical Seal
- (4) Water Pump Thrust

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