

PREFACE

The Erection Manual for 500 MW Steam Turbine (KWU design) manufactured by BHEL for Thermal Power Stations has been prepared by a team of BHEL engineers having long experience in Erection & Commissioning, Design, Quality control of steam turbines. This dedicated team has been drawn from regional erection group, designed department of manufacturing units, PS-Q & TS-HQ, Noida.

The manual carries general description of steam turbine, erection procedure, special instruction, general instructions, and various other technical instructions with an intention to establish an uniform approach for erection of steam turbine.

The Erection Manual provides broad based guide line for erection of steam turbine. Product standard, technical circulars & BHEL drawings for the specific project will precede the instructions and guidelines furnished in this manual. Project specific document will be generated by region concerned. This document is generated as a standard Erection Manual for 500 MW fixed pedestal type steam turbine with spring loaded foundation.

The work done by TASK FORCE is commendable. Feed-back and suggestions are welcome for the improvement of this Erection Manual to bringing down the cycle time with quality.

BHEL reserves the right to suggest alternative procedure if necessity arises at site due to local site conditions .

NOIDA

(BABOO RAM)
GENERAL MANAGER(TS&Q)

SNO	DESCRIPTION	INSTRUCTION NO
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Bhel Commissioning Manual Mill

D. De Vries



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Urja ,1984 **Indian Journal of Power and River Valley Development** ,1983 **Modern Milling Machines,**

Their Design, Construction, and Working Joseph Gregory Horner,1906 Milling Machines and Milling Practice D. De Vries,2015-06-25 Excerpt from Milling Machines and Milling Practice A Practical Manual for the Use of Manufactures

Engineering Students and Practical Men It is an indisputable fact that with the beginning of the present century the manufacture of machinery has already attained a high state of development and taking into consideration the progress which it has made in the last decade and is still making it must be admitted by everyone who is in anyway acquainted with any branch of the metal working industry that the final stage of this development is very far from being reached but at the present time it may be considered as being in a very flourishing condition whilst its forces are still developing In speaking of metal working we do not refer to the working of the precious metals the usefulness of which except as a medium of barter is far inferior to that of the common metals It is just the baser metals that become valuable by being fashioned into useful objects by the hand of the workman assisted by machines of more or less modern construction We say this intentionally as nowadays the complaint is so often heard that owing to the general application of machinery the skill of the workman is gradually becoming a thing of the past and it cannot be gainsaid that half a century ago greater skill was often required of the workman s hand even in the metal working industry than is the case in the days in which we are now living But we would ask Has the metal worker s trade deteriorated on this account Certainly not About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works **Milling**

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Machine Famco Machine Company,1960

A Machine Shop Companion for the Manual Vertical Milling Machine Dale

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