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REMOVAL AND INSTALLATION (CONTINUED)

Fig. 30 Crankshaft Camper-Removal

(1) Remove first timing belt cover (Fig. 30).

**CAUTION:** Align crankshaft and crankshaft timing marks before removing the timing belt.

(2) Loosen timing belt tensioner (Fig. 30) and remove timing belt and tensioner.

**CAUTION:** Do not loosen, tighten, or remove the tensioner pivot bolt (Fig. 30).

Fig. 31 Tensioner Pully Assembly

(1) Place the tensioner into a vise equipped with soft jaws and slowly compress the plunger (Fig. 31).

**CAUTION:** Index the tensioner in the vise the same way it is installed on the engine. This is to ensure proper pin orientation when tensioner is installed on the engine.

(2) When plunger is compressed into the tensioner body, insert 1/2 pin, 20K, into the tensioner pin and tensioner is installed.

(3) Set crankshaft sprocket in TDC by aligning the sprocket with the arrow on the oil pump housing.

Fig. 32 Timing Belt Cover

**CAUTION:** Do not use any tools to pry the timing belt cover from the engine.

(1) When tensioner is removed from the engine it is necessary to compress the plunger and the pin.

Fig. 33 Remove Timing Belt

(1) Place the tensioner into a vise equipped with soft jaws and slowly compress the plunger (Fig. 31).

**CAUTION:** Index the tensioner in the vise the same way it is installed on the engine. This is to ensure proper pin orientation when tensioner is installed on the engine.

(2) When plunger is compressed into the tensioner body, insert 1/2 pin, 20K, into the tensioner pin and tensioner is installed.

(3) Set crankshaft sprocket in TDC by aligning the sprocket with the arrow on the oil pump housing.

# Chrysler Grand Voyager 2004 Service Manual

**Lingsheng Yao**



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