



Assembly and disassembly of the engine on the assembly stand (L3)

Commercially available tools:

- Lifting device
- Loading rope

Special tools:

- Assembly stand with adapter plates: 6006
- Clamping support: 6066/156

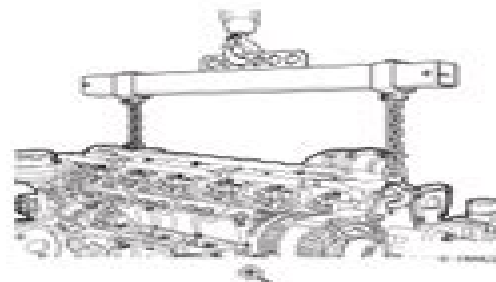


Note

The repair process shown does not take specific customer equipment into account; components not included in the standard equipment are not shown.

Assembly of the engine on the stand

- Hang the engine from a suitable workshop crane.
See para. Test and adjustment data (L3)



1.

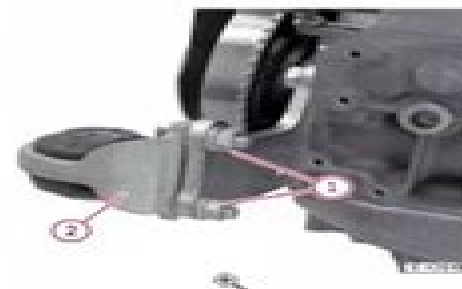
Disassemble the installation feet

- Unscrew nuts (1).
- Remove the installation foot (2).



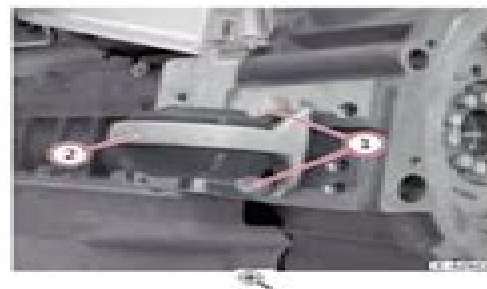
Note

Disassemble all the feet.



1.

- Remove screws (1).
- Remove the installation foot (2).



2.

D F 140 Repair Manual

Christian G. Meyer



D F 140 Repair Manual:

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