

# Specifications

## D6D TRACTOR POWER TRAIN

Model Number: D6D (1999-01)

Publication Date: 05/05/1999

Date Replaced: 05/15/1999

### Equalizer Bar

SABCS - (120)



FLOP MACHINE1

A0964-0P1

FLOP Machine1

- (1) Torque the bolts that hold supports to track roller frame ... 270  $\pm$  10 N $\cdot$ m (200  $\pm$  25 lb $\cdot$ ft)
- (2) Torque the bolts that hold plate to tractor frame ... 270  $\pm$  10 N $\cdot$ m (200  $\pm$  25 lb $\cdot$ ft)

layer of oil on the surfaces of the metal parts that are in contact just before installation. Put lubricant on all other parts at assembly.

- (1) Torque the bolts with SP5011 (Anti-Seize Compound) on threads ... 270  $\pm$  25 N $\cdot$ m (200  $\pm$  20 lb $\cdot$ ft)
- (2) Torque the nut on plate flange ... 900  $\pm$  133 N $\cdot$ m (700  $\pm$  500 lb $\cdot$ ft)

Tighten nut to align hole in bolt with hole in flange.

- (3) Distance between face of flange and shoulder of pinion ... 5.18  $\pm$  0.76 mm (0.225  $\pm$  .030 in)

After the flange and pinion have been pushed together with a force of ... 260 to 300 kN (50 to 67 ton)

(4) See Adjustment For Final Drive Bearings.

- (5) Torque the bolt that holds lock ... 470  $\pm$  45 N $\cdot$ m (350  $\pm$  25 lb $\cdot$ ft)

- (6) Put 7507200 Liquid/Gasket on edge to case surface. Torque the bolts that hold bearing cage to case ... 1.05  $\pm$  0.14 N $\cdot$ m (200  $\pm$  10 lb $\cdot$ ft)

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Model Number: D6D (1999-01)

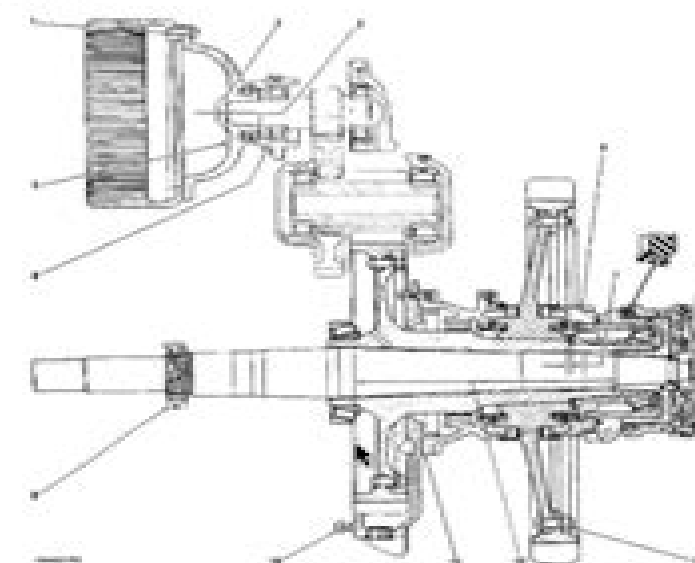
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### Final Drives

#### (D6D Low Ground Pressure Tractors, Serial Nos. 6X, 32X, 33X)

SABCS - (120)



**NOTE:** Rubber torque seals and all surfaces in contact with them must be clean and dry at assembly. Put a thin

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### Track Roller Frames

#### (D6D Low Ground Pressure Tractors, Serial Nos. 6X, 32X, 33X)

SABCS - (120)

A0964-0P1

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# D6d Caterpillar Service Manual

**L Cohen**



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