

# CONVEYOR BELT INSPECTION CHECKLIST

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BE PROACTIVE. PROMOTE A SAFETY CULTURE AT WORK. REDUCE EQUIPMENT BREAKDOWN

| CONVEYOR BELT INSPECTION                          |     |    |    |          |
|---|-----|----|----|----------|
|   | Yes | No | NA | Comments |
| Name  |     |    |    |          |
| Are operations well trained?                      |     |    |    |          |
| Are operations following safe work procedures?    |     |    |    |          |
| Are employees prohibited from riding on conveyor? |     |    |    |          |

| CONVEYOR BELT INSPECTION                             |        |       |    |          |
|--|--------|-------|----|----------|
| Name   |        | Month |    |          |
| Conveyor's Name                                      |        |       |    |          |
| Manufacturer   |        |       |    |          |
| Model  | Model  |       |    |          |
| Location   |        |       |    |          |
| Length   | Feet   |       |    |          |
| Belt Speed   | FPM/MS |       |    |          |
| Inspected by   |        |       |    |          |
| Signature  | Date   |       |    |          |
|  | Yes    | No    | NA | Comments |
| Conveyor   |        |       |    |          |
| Are conveyors well equipped with interlocking Belts? |        |       |    |          |
| Are conveyors equipped with emergency stop buttons?  |        |       |    |          |
| Are conveyors arranged in series?                    |        |       |    |          |
| Guard  |        |       |    |          |
| Are Guards installed for all drives?                 |        |       |    |          |
| Are start buttons guarded with?                      |        |       |    |          |
| Are start-up buttons guarded?                        |        |       |    |          |
| Are stop buttons guarded?                            |        |       |    |          |
| Are guards securely fixed to prevent alteration?     |        |       |    |          |



# Conveyor Belt Preventive Maintenance Checklist

**Institution of Engineers (India)**



## **Conveyor Belt Preventive Maintenance Checklist:**

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