



# DuPont OEM/Fleet Finishes

## TECHNICAL MANUAL

IMMOBIL

POLYURETHANE FINISHES

### TYPE

Two-component polyurethane enamel

### DESCRIPTION

A two-component polyurethane enamel consisting of a pigmentary base and a binder. Immob® is available with a host of companion products to fit the needs of the user, such as Primer, Top, Clear, Accessories, Effect-Flex (for Effect-Gloss), and various Clear Finishes.

### SUGGESTED USES

A high-gloss, extremely durable, chemical and solvent resistant air-dry finish that is available in both solid and metallic colors. It is an extremely versatile product and is recommended for use on aircraft, commercial vehicles, boats, trailers, boats (marine line color finish), buses, passenger cars, and other applications where superior performance and appearance are required.

### NOT RECOMMENDED FOR

- Interior service
- Gas and oil fuel system finishes

### COMPATIBILITY WITH OTHER COATINGS

Immob can be applied over a number of DuPont primers, namely:

- Corbair® Primers
- DuPont Uni® Primers and Sealers
- Primer to Seal®
- Sealair® Primers
- Many other finishes that dry to good condition, except lacquers. It is recommended that the old surface be prepared first by sand blast or tested for strong adhesion.

### DRY FILM CHARACTERISTICS

- Chemical Resistance — EXCELLENT
- Humidity Resistance — EXCELLENT
- Abrasiveness — EXCELLENT
- Acid Resistance — EXCELLENT
- Alkal Resistance — EXCELLENT
- Solvent Resistance — VERY GOOD
- Abrasion Resistance — EXCELLENT
- Flexibility — EXCELLENT

### MAXIMUM SERVICE TEMPERATURE

- 200°F (93°C) in continuous service.
- 220°F (105°C) in intermittent heat.

### VOLUME SOLIDS (DRESS 3:1 BY VOLUME)

- 34.4% (average which will vary with color selected)

### WEIGHT SOLIDS (DRESS 3:1 BY WEIGHT)

- 37.3% (average which will vary with color selected)

### SUGGESTED FILM THICKNESS

- 1.5 — 2.0 mils (dry film thickness)

### THEORETICAL COVERAGE PER GALLON

- Total sq. ft./gal. 1271 sq. ft.

### GLOSS

- High
- 500-600 (measuring compound for gloss is available for use - equivalent to a gloss reflectometer)

### COLOR

- Available in solid and metallic colors

### FLASH POINT (CLOSED CUP)

- Above 100°F

### SHELF LIFE

- 12 months maximum

### APPLICATION SOLVENTS

- Xylene
- Methyl (80 — 100°F)
- Methyl (70 — 80°F)
- Methyl (60 — 70°F)

### CLEANUP SOLVENTS

- DuPont Thinner (Methyl)

# Dupont Chromalusion Technical Manual

**Terry C. Jones**



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