



Fig. 181—Transmission Cross Section

- | | | | | |
|---------------------------------------|---|--|-------------------------------------|---|
| 1. Converter Housing | 20. Clutch Hub Thrust Washer | 38. Input Ball Collar Shims | 56. Low Sun Gear Thrust Washer | 74. Transmission Housing Converter Drain Plug |
| 2. Converter Cover "O" Ring Seal | 21. Low Sun Gear & Clutch Flange Assembly | 39. Universal Joint Ball Collar | 57. Reverse Pinion Shaft Lock Plate | 75. Converter Housing Drain Plug |
| 3. Turbine Assembly | 22. Parking Lock Gear | 40. Ball Collar Oil Seal | 58. Reverse Drum & Ring Gear | 76. Converter Pump Housing Bolt |
| 4. Stator Assembly | 23. Planet Shaft Pinion | 41. Universal Joint Ball | 59. Clutch Flange Retainer | 77. Converter Pump Housing Nut |
| 5. Converter Housing & Pump Assembly | 24. Planet Reverse Sun Gear | 42. Universal Joint Rear Yoke | 60. Clutch Flange Retainer Ring | 78. Converter Pump Housing Nut |
| 6. Converter Pump | 25. Planet Reverse Sun Gear | 43. Ball Packing Retainer | 61. Clutch Spring Seat | 79. Over-run Cam Retaining Rings |
| 7. Converter Pump Thrust Washer | 26. Planet Carrier | 44. Universal Joint Front Yoke | 62. Clutch Spring Snap Ring | 80. Over-run Cam Thrust Washer |
| 8. Front Oil Pump Body Oil Seal | 27. Reverse Brake Band | 45. Special Universal Joint Ball | 63. Clutch Spring | 81. Over-run Cam Roller & Spring Retainer |
| 9. Front Oil Pump Body | 28. Output Shaft | 46. Speedometer Drive Gear | 64. Clutch Drive Plates | 82. Over-run Cam Roller |
| 10. Front Oil Pump Body "O" Ring Seal | 29. Transmission Case | 47. Transmission Rear Bearing Lock Plate | 65. Clutch Plates | 83. Starter Race |
| 11. Stator Support | 30. Rear Oil Pump Carrier | 48. Rear Oil Pump Drive Gear | 66. Clutch Pinion Outer Seal | 84. Converter Cover Hub Bushing |
| 12. Transmission Valve Body | 31. Rear Oil Pump Cover | 49. Rear Oil Pump Drive Gear | 67. Clutch Pinion Thrust Washer | 85. Input Shaft Snap Ring |
| 13. Input Shaft Oil Seal Ring | 32. Rear Oil Pump Body | 50. Converter Drive Gear | 68. Clutch Drive Thrust Washer | 86. Input Shaft Snap Ring |
| 14. Clutch Drive Oil Seal Rings | 33. Transmission Rear Bearing Assembly | 51. Converter Drive Gear | 69. Accelerator Pinion Snap | 87. Input Shaft |
| 15. Clutch Ball Joint Yoke Ball | 34. Speedometer Drive Gear | 52. Transmission Case Bearing | 70. Accelerator Pinion Inner Spring | 88. Turbine Thrust Washer |
| 16. Low Brake Band | 35. Universal Joint Front Yoke | 53. Reverse Drum Thrust Washer | 71. Accelerator Pinion Outer Spring | 89. Over-run Cam Roller Guide |
| 17. Clutch Drum | 36. Universal Joint Ball Seal | 54. Planet Long Pinion | 72. Transmission Housing Drain Plug | 90. Over-run Cam Roller Spring |
| 18. Clutch Pinion Inner Seal | 37. Ball Seal "O" Ring Seal | 55. Reverse Band Lever & Link Assembly | 73. Transmission Case Gasket | 91. Stator Thrust Washers |
| 19. Clutch Hub | | | 74. Front Oil Pump Drive Gear | 92. Converter Cover Assembly |
| | | | 75. Front Oil Pump Drive Gear | 93. Flywheel to Transmission Anchor Nut |

Chevy Automatic Transmission Repair Manual

A Gutmann



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