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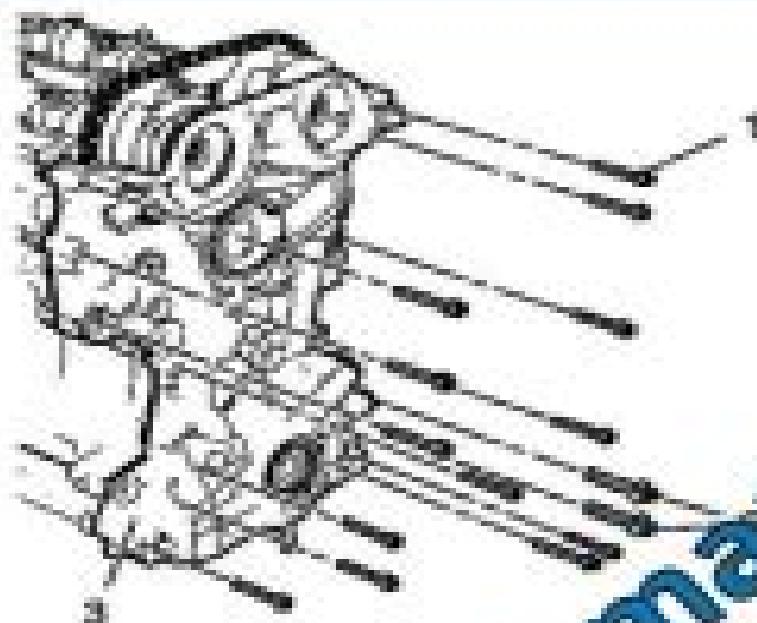


Fig. 25. 1.4L, 1.6L and 1.8L Engines Front Cover, Timing Cover and Bolts and Screws
Courtesy of GENERAL MOTORS CORP.

2. Remove the 1.4 engine front cover.
3. Remove the 1.6 engine front cover.
4. Remove the engine front cover.

CAMSHAFT TIMING-CORRECTION

Special Tools

- EN-90000
- EN-90000 Timing Tool
- EN-90000 Timing Pin Tool (EN-90000 Kit)

For equivalent regional tools, refer to *Special Tools*.

1. The engine should be adjusted to TDC.



Fig. 3. Identifying Engine Block Assembly Components...1.4L, 1.6L and 1.8L
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Transmission Output Flange
2	Transmission Output Flange
3	Cylinder Head Gasket Flange
4	Cylinder Head
5	Cylinder Head Gasket Flange
6	Block Sensor
7	Block Sensor Bolt
8	Upper Crankshaft Thrust Bearing
9	Lower Crankshaft Thrust Bearing
10	Crankshaft
11	Lower Crankshaft Bearing

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Mike Stubblefield, John Harold Haynes

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the authors' names.

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