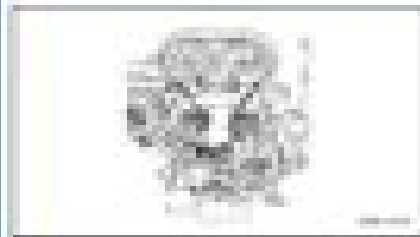
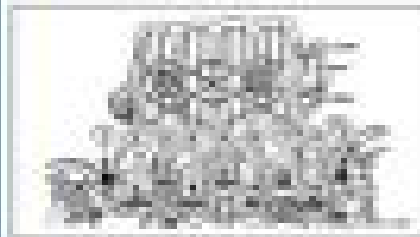


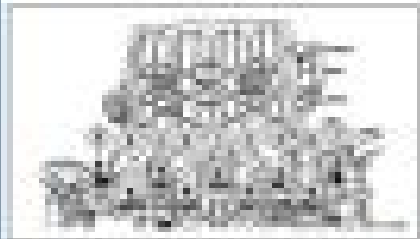
# Chevrolet Optra 2002-2008 Workshop Manual



11. Remove the cylinder head in Section 12, Engine Removal.
12. Remove the intake manifold support bracket.

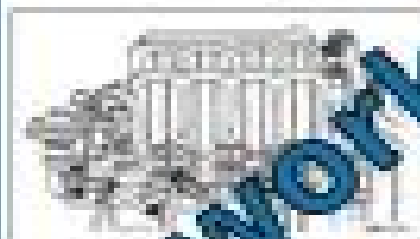


13. Remove the cylinder head mounting bracket and the support plate.
14. Remove the cylinder head and gasket.
15. Mark the mounting surface of the intake manifold with a marker.



## Installation Procedure

1. Install the intake manifold.
2. Install the intake manifold support bracket.
3. Install the cylinder head mounting bracket and support plate.
4. Install the cylinder head and gasket.
5. Install the cylinder head support plate.
6. Install the cylinder head support plate.
7. Install the cylinder head support plate.
8. Install the cylinder head support plate.
9. Install the cylinder head support plate.
10. Install the cylinder head support plate.



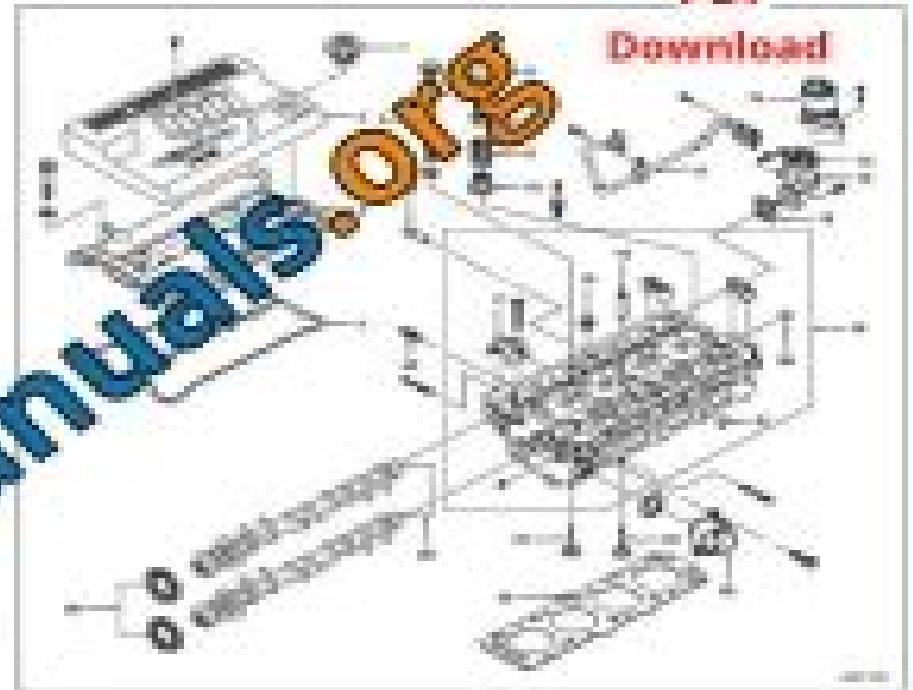
11. Install the cylinder head support plate.
12. Install the cylinder head support plate.
13. Install the cylinder head support plate.
14. Install the cylinder head support plate.
15. Install the cylinder head support plate.
16. Install the cylinder head support plate.
17. Install the cylinder head support plate.
18. Install the cylinder head support plate.
19. Install the cylinder head support plate.
20. Install the cylinder head support plate.

## COMPONENT LOCATOR

### CYLINDER HEAD

PDF

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1. Intake Manifold
2. Intake Manifold Gasket
3. Intake Manifold Support Bracket
4. Intake Manifold Support Plate
5. Intake Manifold Support Plate Gasket
6. Intake Manifold Support Plate Gasket
7. Intake Manifold Support Plate Gasket
8. Intake Manifold Support Plate Gasket
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11. Intake Manifold Support Plate Gasket
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20. Intake Manifold Support Plate Gasket

# Chevrolet Optra Shop Manual

**Chevrolet Motor Company**



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