

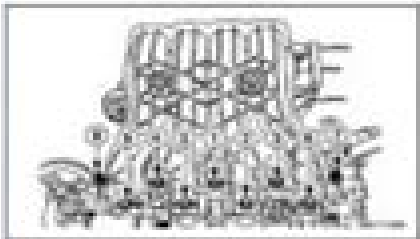
Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



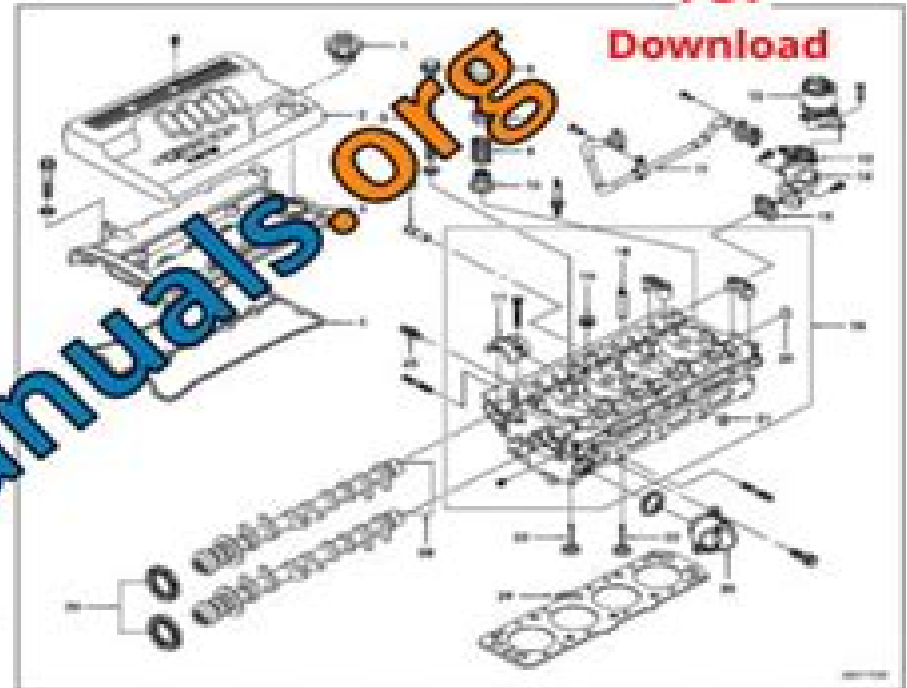
3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

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VM Jensen



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1. Understanding the eBook Chevrolet Optra Technical Manual
 - The Rise of Digital Reading Chevrolet Optra Technical Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Optra Technical Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevrolet Optra Technical Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Optra Technical Manual
 - Personalized Recommendations
 - Chevrolet Optra Technical Manual User Reviews and Ratings
 - Chevrolet Optra Technical Manual and Bestseller Lists
5. Accessing Chevrolet Optra Technical Manual Free and Paid eBooks
 - Chevrolet Optra Technical Manual Public Domain eBooks
 - Chevrolet Optra Technical Manual eBook Subscription Services
 - Chevrolet Optra Technical Manual Budget-Friendly Options

6. Navigating Chevrolet Optra Technical Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Chevrolet Optra Technical Manual Compatibility with Devices
 - Chevrolet Optra Technical Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chevrolet Optra Technical Manual
 - Highlighting and Note-Taking Chevrolet Optra Technical Manual
 - Interactive Elements Chevrolet Optra Technical Manual
8. Staying Engaged with Chevrolet Optra Technical Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chevrolet Optra Technical Manual
9. Balancing eBooks and Physical Books Chevrolet Optra Technical Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevrolet Optra Technical Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Chevrolet Optra Technical Manual
 - Setting Reading Goals Chevrolet Optra Technical Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Chevrolet Optra Technical Manual
 - Fact-Checking eBook Content of Chevrolet Optra Technical Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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