

Preventive maintenance checklist for CNC lathe

Inspection	Status		Comments
	Complete	incomplete	
Daily Checks			
Check for orientation			
Check for axis reference points			
Check for lubrication initial levels			
Check spindle lube tube			
Check air lubricators			
Inspect for cracked hoses			
Check for oil leaks			
Check for hydraulic pressure and maintain at 4.5MPa			
Ensure the chuck pressure is at right operating level			
Inspect air filter, electrical cabinet			
Change oil in oil cooler			
Maintain optimum oil temperature			
Check for abnormal force on headstock			
Check tool knockout			
Check for heat and vibration of headstock			
Inspect ATC			
Inspect magazine motor oil level			
Inspect magazine chain tightness			
Inspect oil level in APC gearbox			
Inspect the connections within the electrical cabinet			
Power supply, voltage			
Servo motor noise			
Check for backlash of ball screws			
Inspect cabling and connections of conveyors			

Basic Preventive Maintenance Checklist Milling Machine

G Thomas



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