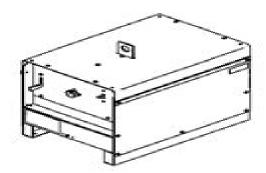


October 1996 Form: OM-314Q Effective With Serial No. KG148096

# OWNER'S MANUAL



# Dialarc® 250/250P - AC/DC

CC, AC/DC Welding Power Sources For SMAW Welding

Model		Amperes Input At Rated Load Output, 50 Hz, Single-Phase							Amperes input At Rated Load Output, 60 Hz, Single-Phase				Ĺ	
		220 V	260 V	380 V	440 V	520 V	KWA.	KW	200 V	230 V	460 V	575 V	KWA	KW
SMOP .	AC	68	57.6	39.3	34	28.7	14.9	11	78	68	34	27	15.6	11.8
200000	DC	52	44	30	26	22	11.4		57	50	25	20	1105	8.2
While lidling		(21.3)	(10.0)	(12.2)	(10.5)	(8.2)	(4.5)	(0.5)	(25)	(21.8)	(11)	(8.9)	(05.00)	(0.46)
250	AC	64	-	46.6	42		18.5	-11	103	90	45	36	20.7	11.6
	DC	68		39.3	34	-	14.9	21	80	70	35	28	16.1	8.2
White Idling		(10.0)	-	(5.30	(4.8)	-	(2.1)	(0.6)	(4.1)	(3.6)	(1.7)	(2.2)	(0.8)	(0.49)
Rated Welding Output: AC Mode				250 A @ 30 Volts AC, 30% Duty Cycle										
Rated Welding Output: DC Mode				200 A @ 28 Votts DC, 50% Duty Cycle										
Max Open-Circuit Voltage AC						70								
Max Open-Circuit Voltage DC				79										

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