

# DISMANTLING THE ENGINE

## 3. Extract:

- Gudgeon pin circlip.
- Gudgeon pin.
- Piston.
- Connecting rod big end needle bearing assembly.

## N.B.

BEFORE REMOVING THE CIRCLIP FROM THE GUDGEON PIN, COVER THE BASE OF THE CYLINDER WITH A CLEAN CLOTH TO PREVENT ANYTHING FROM FALLING INTO THE ENGINE.

BEFORE REMOVING THE GUDGEON PIN, ELIMINATE THE ROUGH EDGES OF THE CIRCLIP GROOVE AND THE HOLE. ONCE THE ROUGH EDGING HAS BEEN ELIMINATED, AND IF THERE IS STILL DIFFICULTY IN REMOVING THE GUDGEON PIN, USE THE GUDGEON PIN EXTRACTOR.

Gudgeon pin extractor:  
00M12501258



## DISMANTLING THE REED VALVE

### 1. Extract:

- The carburettor from the engine unit.
- Closing bolts from the inlet nozzle.
- Reed valve.



## MAGNETO

## N.B.

THE MAGNETO CAN BE EXTRACTED WHILE THE ENGINE IS MOUNTED ON THE FRAME, BY DETACHING IT FROM THE LOWER LEFT HAND FAIRING

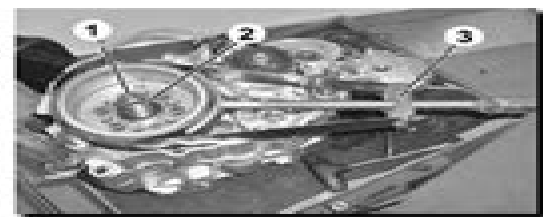
### 1. Extract:

- Left hand crankcase cover.
- Nut (magneto) (1).
- Flat washer (2).

## N.B.

RELEASE THE MAGNETO NUT WHILE HOLDING THE MAGNETO WITH THE UNIVERSAL (MAGNETO) ROTOR HOLDER (3).

Holding the rotor:  
00005253240



# Derbi Piaggio Engine Manual

**Ron Ceridono**



## **Derbi Piaggio Engine Manual:**

**Cycle World Magazine** ,2009-01      F & S Index Europe Annual ,1998      **Piaggio/Vespa Scooters** Matthew Coombs,1998 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work      **Vespa P/PX 125, 150 & 200** Haynes Publishing,Pete Shoemark,1995 This Vespa owner s manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools      **Vespa Ciao and Bravo Owners Workshop Manual** Pete Shoemark,1978      Vespa P/PX 125, 150 & 200 Owners Workshop Manual by Pete Shoemark Pete Shoemark,1985      **Complete Chrysler Hemi Engine Manual** Ron Ceridono,2000 Everything from in depth build ups to the latest in fuel injection adaptations Ceridono masterfully details street race marine blown and naturally aspirated engines for Chrysler Dodge and DeSoto Contains complete identification and specifications for all models plus Polyspheres the new 426 crate motors and conversions      *Engine Code Manual* Chilton Automotive Books,The Nichols/Chilton,Chilton,1995 The complete manual for understanding engine codes troubleshooting basic maintenance and more      **Vespa P/PX 125, 150 & 200 Owners Workshop Manual** Pete Shoemark,1988      **The Rupert Ratio Unit Single Engine Manual** Rupert Ratio,2014-08 Armed with this book the owner will be able to dismantle and rebuild any unit single engine and then make them go better and more reliably than even BSA thought possible      **Detroit Diesel Truck Engine Manual** ,2003      **The Oil Engine Manual** P.P. - London. - Oil Engine,1950      The Oil Engine Manual ,1950      **Diesel Engine Manual ... Prepared ... Under the Direction of E. Molloy, Etc** Edward Molloy,1950      **Diesel engine manual, edited by e. molley** ,1959      The Motor Repair Manual, Etc P.P. - London. - Motor,1958      **Diesel Engine Manual, Etc. (Third Edition.)**. Edward Molloy,1955      **Motor Repair Manual ... Fifth Edition [of "Motor Repair Work"]**, Etc MOTOR REPAIR MANUAL.,1930      **Motor Repair Manual ... Fourth Edition [of "Motor Repair Work"]**, Etc MOTOR REPAIR MANUAL.,1925

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