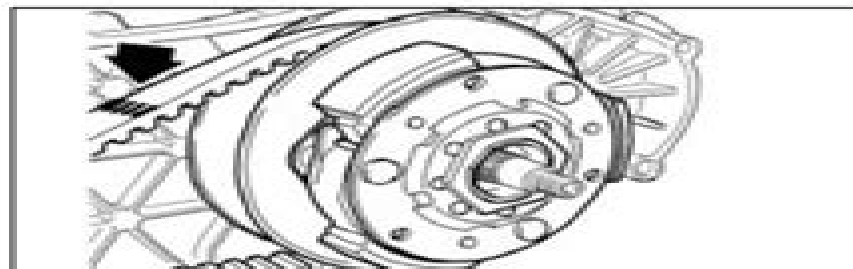
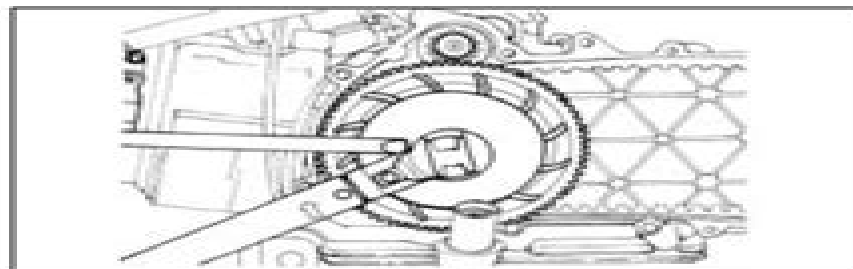


- Open up the rear pulley and fit the drive belt over it, taking care to observe the correct direction of rotation. It is extremely important when securing the front pulley assembly, to ensure that the drive belt lies freely inside it, so as to avoid any inappropriate pressure of the moving semi-pulley.



#### Assembly of the fixed semi-pulley

- Reassemble the parts which compose the subassembly (rear thickness plate, fixed semi-pulley, front thickness plate, movement pickup, washer and nut); apply Loctite "Super-Rapid" type 242 E thread seal to all threads, and set the nut to the recommended torque setting.
- Block the semi-pulley from rotating by means of the compass spanner (part number 19.1.20368)



**N.B.:** replace the nut with new every time the drive is re-assembled.

Torque setting: 75  $\sqrt$  83 N-m

#### Assembling the clutch hub

- Re-assemble the clutch hub and the distance piece.



#### Assembling the drive cover

- Take care to ensure that the centring pins are in place, together with the oil-tight gasket on the oil sump.
- Re-assemble the drive cover tightening the 10 securing screws to the recommended torque.
- Re-fit the oil filler cap/dipstick.
- Re-fit the steel driven pulley shaft nut washer and the driven pulley shaft nut and apply Loctite "super-Rapid" type 242E thread seal onto the threads.
- Using the special tool (part number 19.1.20423) and a torque spanner, tighten the nut to the recommended torque.
- Re-fit the small plastic cover piece.



Cover torque setting: 11  $\sqrt$  13 N-m

Driven pulley shaft nut torque setting:

54  $\sqrt$  60 N-m

# Derbi Scooter Workshop Repair Manual

**Matthew Coombs**



## **Derbi Scooter Workshop Repair Manual:**

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*Scooters, Automatic Transmission 50 to 250cc* John Haynes,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual features instructions on maintaining the automatic transmission on your 50cc to 250cc scooter Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box      Motorcycle Maintenance Techbook Keith Weighill,2006-05-12 Keith Weighill has many years of experience working with motorcycles both in the trade and as a former lecturer in motorcycle engineering at Merton College His book provides the DIY mechanic with procedures and useful advice on servicing and minor repairs The book is divided into six chapters covering Tools Service schedule Engine procedures Chassis Electrics and Accessories      *How to Repair Your Scooter* James Manning Michels,2012-07-14 Presents step by step instructions for repairing and maintaining the mechanical and electrical systems of motor scooters      Twist and Go (automatic Transmission) Scooters Phil Mather,2004 The aim of this manual is to help readers get the best from their vehicle It provides information on routine maintenance and servicing and the tasks are described and photographed in a step by step sequence so that even a novice can do the work

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section on the following models Aprilia SR50 94 99 Rally 50 Sonic FT and GP Leonardo 125      Scooters, Automatic Transmission 50 to 250cc John Haynes, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual features instructions on maintaining the automatic transmission on your 50cc to 250cc scooter Do it yourselves will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box

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## **Table of Contents Derbi Scooter Workshop Repair Manual**

1. Understanding the eBook Derbi Scooter Workshop Repair Manual
  - The Rise of Digital Reading Derbi Scooter Workshop Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Derbi Scooter Workshop Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Derbi Scooter Workshop Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Derbi Scooter Workshop Repair Manual
  - Personalized Recommendations
  - Derbi Scooter Workshop Repair Manual User Reviews and Ratings
  - Derbi Scooter Workshop Repair Manual and Bestseller Lists
5. Accessing Derbi Scooter Workshop Repair Manual Free and Paid eBooks
  - Derbi Scooter Workshop Repair Manual Public Domain eBooks
  - Derbi Scooter Workshop Repair Manual eBook Subscription Services
  - Derbi Scooter Workshop Repair Manual Budget-Friendly Options
6. Navigating Derbi Scooter Workshop Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Derbi Scooter Workshop Repair Manual Compatibility with Devices
  - Derbi Scooter Workshop Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Derbi Scooter Workshop Repair Manual
  - Highlighting and Note-Taking Derbi Scooter Workshop Repair Manual
  - Interactive Elements Derbi Scooter Workshop Repair Manual
8. Staying Engaged with Derbi Scooter Workshop Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Derbi Scooter Workshop Repair Manual
- 9. Balancing eBooks and Physical Books Derbi Scooter Workshop Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Derbi Scooter Workshop Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Derbi Scooter Workshop Repair Manual
  - Setting Reading Goals Derbi Scooter Workshop Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Derbi Scooter Workshop Repair Manual
  - Fact-Checking eBook Content of Derbi Scooter Workshop Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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