

Automated facilities layout: past, present and future

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Abstract

This paper reviews the history of automated facilities layout, focusing particularly on a set of techniques which optimize a single objective function. Applications of algorithms to a variety of space allocation problems are presented and evaluated. Guidelines for future implementations of commercial systems are suggested. © 2000 Elsevier Science B.V. All rights reserved.

Keywords: Automated space layout; Floor plan layout; Facility layout

1. Introduction

With the growing demand for computerized facilities planning and management, there is the potential for automated space layout products to play a more significant role. As interest in such products rekindles and develops it seems appropriate to take another look at the relatively long history of approaches to automated facility layout. The author last reviewed the field (which had its origins in the early 1960's) in 1985 presenting an overview of alternative approaches to the layout problem and solution algorithms [39]. Since that time, commercial products have become available based on some of these original algorithms and on the research side new solution techniques such as simulated annealing and

most recently genetic optimization have been applied to the problem.

Facility layout is concerned with the allocation of activities to space such that a set of criteria (for example, area requirements) are met and/or some objective optimized (usually some measure of communication costs). This paper reviews alternative formulations of the problem (e.g., how space is represented and methods of evaluating a plan) as well as existing solution algorithms. It identifies the specialized applications for which algorithms seem particularly useful as well as the particular needs of facilities layout that must be considered when applying algorithms.

Some commercial facilities management systems currently incorporate automated algorithms (usually within an interactive framework) to solve facilities planning problems of stacking and blocking activities. This paper also looks at the limitations of current commercial space allocation products and proposes a set of key requirements for implementing the next generation of such systems.

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