



Tighten the installation tool's guide sleeve against the rear axle casing. Have a drill in the guide sleeve hole when tightening.

29



Smear the cylindrical surface of the rear axle casing with sealing agent.

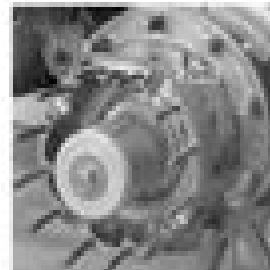
Part number: 277617

30



Place the hub on the end of the rear axle. Use a trrolley yoke to support the hub to ensure that the wear ring is not wrongly fitted in the sealing ring and dust seal.

31

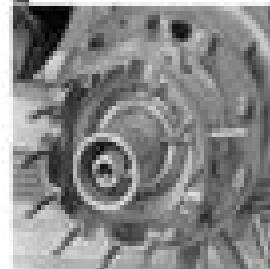


Place the spacer sleeve, spacer ring, shims and roller bearing on the shaft and

secure on the tool's installation sleeve and press the hub into position. Check that the protective plate fits properly.

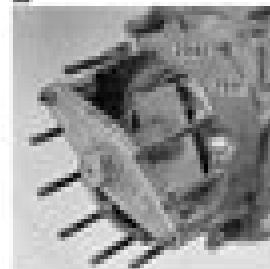
Special tools: 3052/345

32



Remove the installation sleeve. Remove the guide sleeve with the help of a drill. Push in the installation tool and press it down at the same time. Remove the tool.

33



Apply activation fluid to the threads on the rear axle casing and allow the fluid to evaporate. Then apply lock fluid.

Automotive Service Lab Manual

Tim Gilles



Automotive Service Lab Manual:

Lab Manual for Gilles' Automotive Service, 4th Tim Gilles, 2011-06-29 The Lab Manual to accompany Automotive Service 4e allows students to put their knowledge of automotive systems to work Activity sheets reinforce theory learned in the core text through parts identification exercises matching exercises and fill in sheets The second part of the Lab Manual includes a wide variety of hands on worksheets that emphasize practical real life skills needed to service today s automobiles References to current NATEF Standards and NATEF s General Service Technician Program Standards are included on all relevant worksheets

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