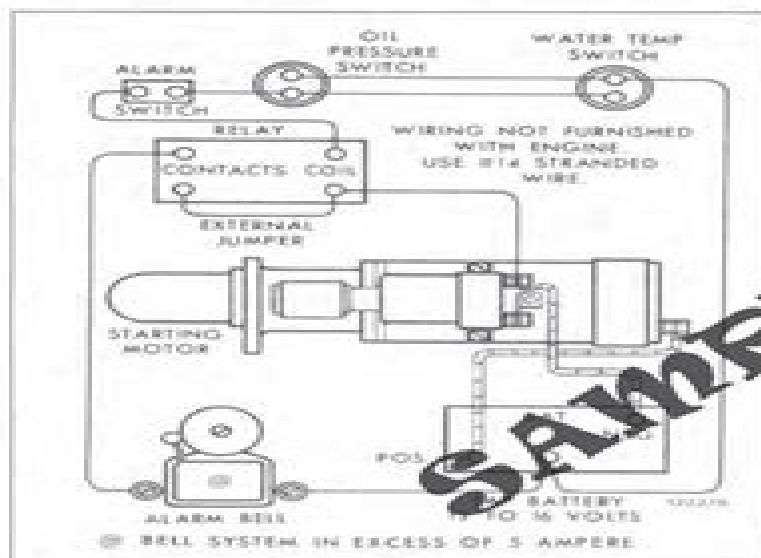


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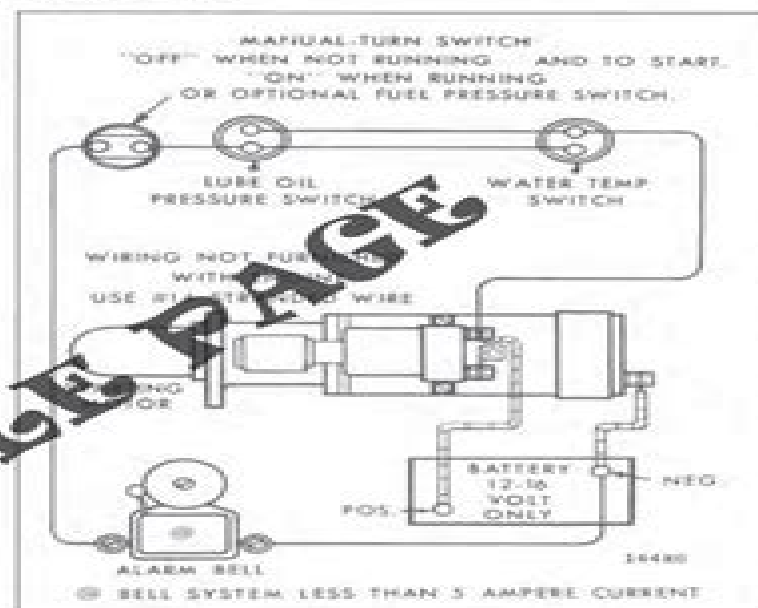
The alarm system shown in Figs. 1 and 2 is similar to the automatic electrical shutdown system, but uses a warning bell in place of the air shutdown valve solenoid. The bell warns the engine operator if the engine coolant overheats or the oil pressure drops below the oil pressure switch setting.



When the engine is started and the oil pressure is sufficient to open the oil pressure switch contacts (opening pressure is stamped on the switch cover), the alarm switch must be turned on manually to put the system in operation. The water temperature switch is normally open. Should the engine coolant exceed $215 \pm 5^\circ\text{F}$ ($102 \pm 3^\circ\text{C}$), the water temperature switch will close the electrical circuit and sound the alarm bell. Likewise, if the oil pressure drops below the setting of the oil pressure switch, the switch will close and cause the bell to ring. The bell will continue to ring until the engine operator turns the alarm switch off. The alarm switch must also be turned off before a routine stop since the decreasing oil pressure will close the oil pressure switch and cause the bell to ring.

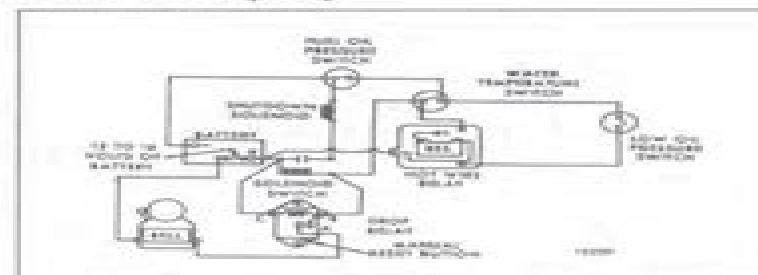
Current Bell System requires less than 5 amperes to ring the bell (Fig. 2). The former Bell System requires more than 5 amperes to ring the bell (Fig. 1).

If the alarm bell rings during engine operation, stop the engine immediately and determine the cause of the abnormal



condition. Make the necessary corrections before starting the engine again.

An alarm bell may be connected to the electrical shutdown system (Fig. 3). In this system, if an abnormal condition occurs, the engine will be stopped automatically and the alarm bell will ring to notify the operator. The bell will continue to ring until the operator pushes the reset button on the drop relay.



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K Payea



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