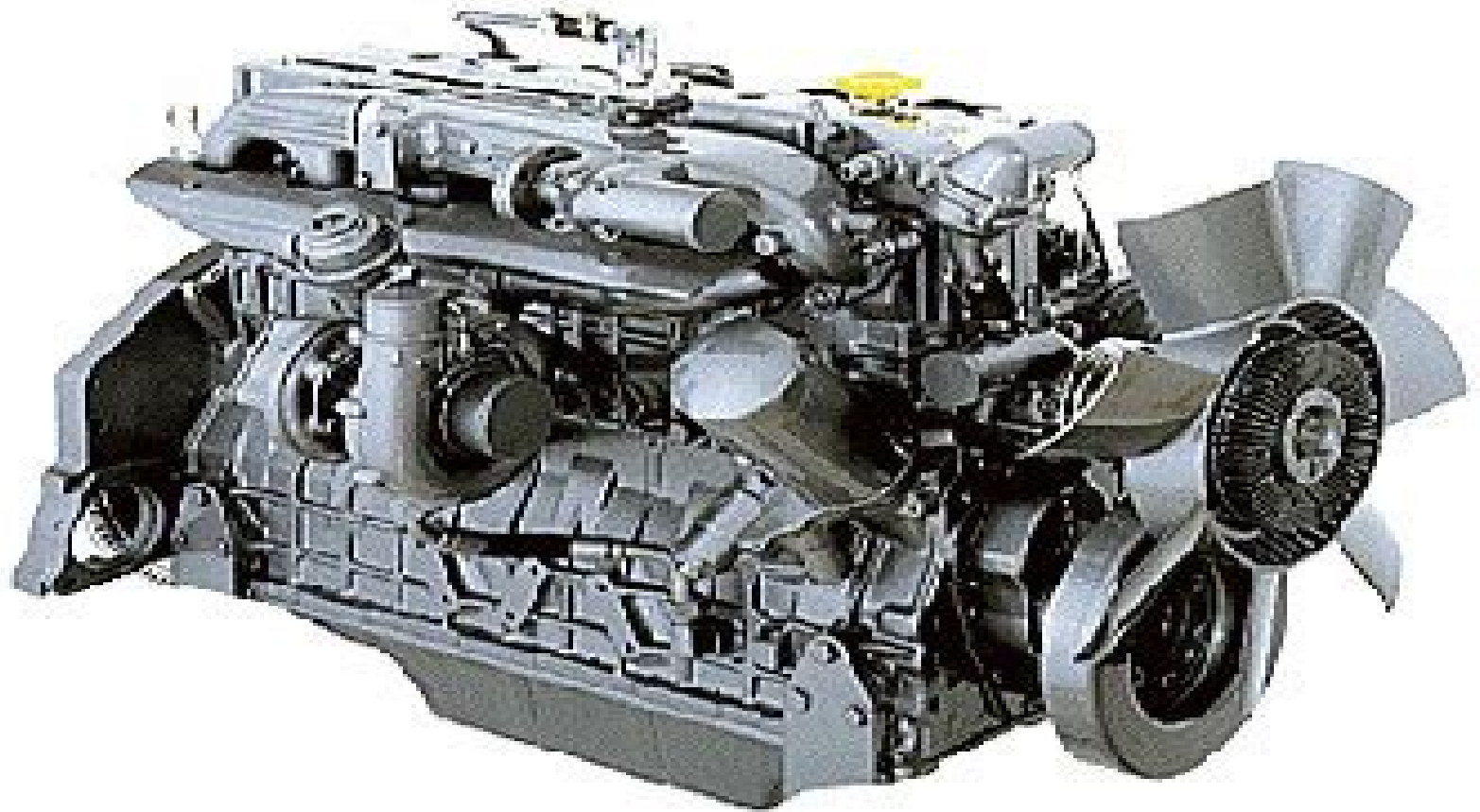

DETROIT DIESEL 638 SERIES DIESEL ENGINE



AUTO SERVICE MANUAL

Detroit Diesel 638 Series Diesel Engine Repair Manual

**General Motors Corporation. Detroit
Diesel Allison Division**

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