

# Workshop Manual

## TBD 616

0299 7321 en

Engine number:

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Fig. 1: Piston and connecting rod

Dimensions in mm	Max. limit mm	Min. limit mm
Stroke	100.00 ± 0.05	100.00
Connecting rod length	240.00 ± 0.05	240.00
Connecting rod big end diameter	42.00 ± 0.05	42.00
Connecting rod small end diameter	25.00 ± 0.05	25.00
Connecting rod pin diameter	10.00 ± 0.05	10.00

Fig. 2: Piston and connecting rod assembly

Dimensions in mm	Max. limit mm	Min. limit mm
Stroke	100.00 ± 0.05	100.00
Connecting rod length	240.00 ± 0.05	240.00
Connecting rod big end diameter	42.00 ± 0.05	42.00
Connecting rod small end diameter	25.00 ± 0.05	25.00
Connecting rod pin diameter	10.00 ± 0.05	10.00

Fig. 3: Piston and connecting rod assembly



### Disassembly of the fuel pump assembly

- Remove the fuel pump assembly from the engine.
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Fig. 4: Fuel pump assembly



Fig. 5: Fuel pump assembly



Fig. 6: Fuel pump assembly

### Disassembly of the governor assembly

- Remove the governor assembly from the engine.



Fig. 7: Governor assembly

### Disassembly of the governor assembly

- Remove the governor assembly from the engine.



Fig. 8: Governor assembly

### Disassembly of the governor assembly

- Remove the governor assembly from the engine.
- Remove the governor assembly from the engine.
- Remove the governor assembly from the engine.

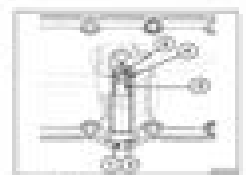


Fig. 9: Governor assembly

### Disassembly of the governor assembly

- Remove the governor assembly from the engine.



Fig. 10: Governor assembly

# Deutz Tbd 616 Manual

**Lauren Gardner**



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