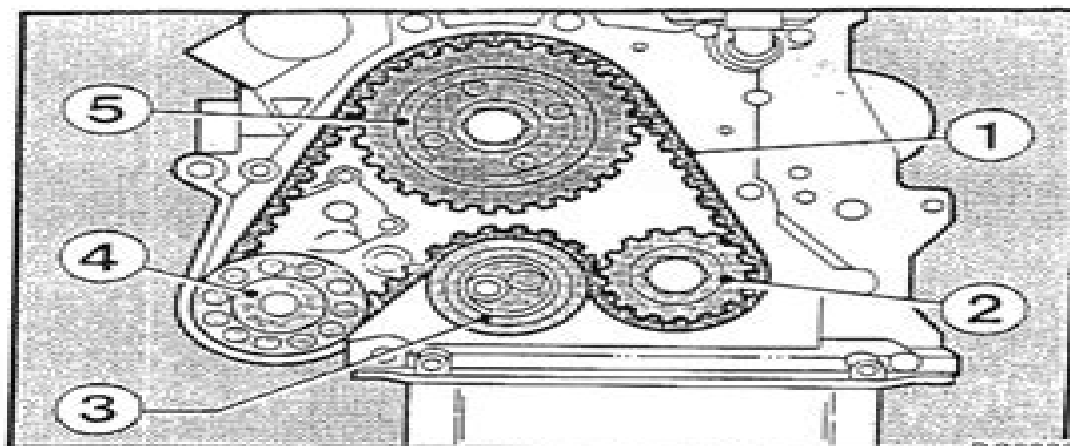




Attention: *Ferry Samrak*
 Attention: *Service Training Line up pins Part # 30/09*



DC00090

B/FL 1011/E Drive Train

- | | | | |
|----|-------------------|----|---------------|
| 1. | Toothed belt | 4. | Oil pump |
| 2. | Crankshaft gear | 5. | Camshaft gear |
| 3. | Tensioning pulley | | |

The belt (1) is located at the blower end of the engine. It is driven by the crankshaft (2) and driving the camshaft (5) and the externally mounted engine oil pump (4). It is tensioned by the tensioning pulley (3).

The use of a toothed belt, instead of gears, has two main advantages: flexibility of selecting the camshaft location and low noise emission. A reinforced plastic cover protects the drive train. A duct supplies air to the belt for cooling and cleaning, thus extending the life expectancy by 50%.

When replacing the toothed belt on an engine that is still assembled, the following must be removed to have easy access to the belt: rocker brackets, V-belt pulley, dust cover, fuel injection pumps.

The following special tools are required:

- 1 set locking pins P/N 030 1093
- 1 tension measuring gauge P/N 030 1095
- 1 wrench; camshaft gear clamping washer P/N 030 1129

54.68
98.28

301093

Deutz F3l1011f Manual

Yi-Tong Ma



Deutz F3l1011f Manual:

Workshop Manual for Air-cooled Deutz Diesel Engines, Types F/A 6-12 L 714 ,1962 **Workshop Manual for Air-cooled Deutz Diesel Engines ,** *Workshop Manual for Deutz Diesel Engines ,1981* *Workshop Manual for Air-cooled Deutz Diesel Engines ,19??* *Deutz Instruction Manual F3-6L 912 Klöckner-Humboldt-Deutz AG.,1975**

Deutz Instruction Manual F1L 410 D, F2L 410 D. Klöckner-Humboldt-Deutz AG.,1973* *Deutz Instruction Manual F1L 410, F2L 410 Klöckner-Humboldt-Deutz AG.,1972** *Deutz-mag Instruction Manual F1L 210 D, F1L 208 D.* Klöckner-Humboldt-Deutz AG.,197? *Operating Manuals for Diesel Engine Deutz BF6L913 and AC Generators Stamford UCI, UCM, UCD 224 & 274 ,2005* *Betriebsanleitung Deutz KHD,* **BUKH DIESEL DV 10 + DV 20 WORKSHOP MANUAL** Bukh Diesel,2013-09-16 **Ford Diesel Engine Owners Workshop Manual** Matthew Minter,1990-01-01

Diesel Engine Manual ... Prepared ... Under the Direction of E. Molloy, Etc Edward Molloy,1950 **Workshop Manual Supplement for the OE 160 High Speed Diesel Engine ,196?** **Workshop Manual for 4,270 Diesel Engines** Perkins Engines Limited. Service Division,196? **GM Diesel Engine Owners Workshop Manual** Matthew Minter,1994

Diesel Engine Manual Edward Molloy,1960 *Ford Diesel Engine Service & Repair Manual* Matthew Minter,Chris Rogers,1996 **Diesel Engine Manual, Etc. (Second Edition, Revised.).** Edward Molloy,1953 **Diesel CDX** Automotive,2012-04-06

Diesel Tasksheet Manual for NATEF Proficiency is designed to guide students through the tasks necessary to meet National Automotive Technicians Education Foundation NATEF requirements for Automotive Service Excellence ASE Medium Heavy Truck Organized by ASE topic area companion tasks are grouped together for more efficient completion and are clearly labeled with NATEF task numbers and the NATEF priority level to help students easily manage responsibilities This manual will assist students in demonstrating hands on performance of the skills necessary for initial training in medium heavy truck It can also serve as a personal portfolio of documented experience for prospective employment Used in conjunction with CDX Diesel students will demonstrate proficiency in fundamentals diagnosis service and repair KEY FEATURES List of required and recommended materials and equipment for each task Critical safety issues relevant to the task Student Notes boxes offering vital information the student needs to consider while performing the task Time Card feature to allow students to track the time they spend on each task Performance rating and instructor sign off for each task A correlation guide cross referencing the tasks with their NATEF task numbers

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