#### STEP 48



Use a cap screw to align the brush holder with the field frame assembly.

#### STEP 49



Move the brush holder so that the brush holder is even with the end of the armature.

#### STEP 50



Install and align the cover with the brush holder.

#### STEP 51



Install and tighten the screws that hold the brush holder.

#### **STEP 52**



DOTO CHI TIGAL

Install a lock washer, flat washer, and O-ring on the cap screws. Lubricate the O-rings.

#### **STEP 53**



Install and tighten the cap screws.

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# **Case 430 Engine Manual**

**PT Brinkman** 

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