

and bearing cone (3). Turn cap screw (10), drive gear (13) and pinion shaft (27) until idler gear (6) can be removed. See Fig. 16. Gear teeth will align in only one position for gear removal. Remove idler gear (6—Fig. 15) and bearing cone (9). Remove bearing cups (4 and 8) and snap rings (5 and 7) from idler gear. Remove cap screw (10), spacer (11), shims (12) and drive gear (13). Remove park brake pin (33). Remove park brake housing cap screws (15 and 16) and install two long alignment studs (CAS-1995), then remove cap screw (14). Remove nut (17), washer (18) and cap screws (24). Carefully slide the clutch assembly and park brake assembly forward until clutch assembly can be removed. Do not lose shims (20). If dowel (21) holds brake housing to clutch assembly (25), use extreme care when removing the units as an assembly. Lay the assembly on a bench and separate. Remove park brake components (28 through 32).

To disassemble the front-wheel drive clutch, use a sharp knife to cut and remove seal ring (1—Fig. 17). Remove snap ring (2), thrust washers (3 and 5) and thrust bearing (4). Remove snap ring (6) and shims (7), then using a suitable press, remove gear and clutch housing (19) from bearing housing (10). Remove bearing cone (8). Remove seal (17), spring (16), cap screws (15), shield (14) and cap screws (11). Remove bearing cups (9 and 12) from bearing housing (10). Using a suitable puller, remove bearing cone (13) from gear assembly (19). Remove bearings (18 and 20). Remove thrust washer (21), thrust bearing (22) and recessed thrust washer (23). Using a press (Fig. 17A), compress Belleville springs (39—Fig. 17). Remove snap ring (24) and thrust washer (25), then release press and remove shaft (40) and Belleville washers (39). Remove and discard "O" rings (36 and 38) from shaft (40). Remove snap ring (26), shims (27)

and backing plate (29) with "O" ring (28). Remove friction plates (30), separator plates (31) and pressure plate (32). Remove piston hub (33), "O" ring (34) and seal (35) from piston (37).

Clean and inspect all parts and renew any showing excessive wear or other damage. Check parts against the following new part dimensions:

Friction plate thickness.....	2.45-2.60 mm (0.096-0.102 in.)
Separator plate thickness.....	2.16-2.31 mm (0.085-0.091 in.)
Belleville spring free height.....	11.0 mm (0.433 in.)

Use all new "O" rings and seals in final assembly.

Before final assembly, determine thickness of shim pack (27—Fig. 17) to be installed. Place shaft (40) in a protective vise with splined end down. Do not install "O" rings, seals, Belleville springs or shims at this time. Install piston (37—Fig. 18) on shaft (40) until seated on shoulder. Install piston hub (33) and pressure plate (32). Starting with a separator plate (31), alternately install separator plates and friction plates (30). Install backing plate (29) and snap ring (26). Push backing plate up against snap ring and measure distance (B). Subtract 1.0-1.25 mm (0.040-0.049 in.) from measurement (B). The result will be the correct thickness of shim pack (27—Fig. 17) to be installed. Remove all installed parts from the shaft.

Install Belleville springs (39) on shaft (40) making sure that fingers on the springs are aligned. Lubricate and install new "O" rings (36 and 38) in grooves on shaft. Install piston (37) over "O" rings on shaft. Lubricate and install new "O" ring (34) and seal (35) on piston hub (33), then install piston hub and pressure plate (32). Starting with a separator plate (31), alternately install separator plates and friction plates (30). Install backing plate (29), previously determined shim pack (27) and snap ring (26). Use gear and clutch drum (19) to align friction plates (30). Use a press (Fig. 17A) to compress the Belleville springs (39—Fig. 17) and install thrust washer (25) and snap ring (24). Remove unit from press and install recessed thrust washer (23) with recess toward snap ring. Install new "O" ring (28) in groove of backing plate (29). Install thrust bearing (22) and thrust washer (21). If bearings (18 and 20) were removed, press bearings into bore of gear and clutch drum (19) until bottomed against shoulders. Install bearings cups (9 and 12) in bearing housing (10). Install cap screws (11) with washers in holes at straight edge of bearing housing. Install shield (14) and tighten cap screws (15) securely. Heat bearing cone (13) to a temperature of 150° C (300° F) and install on gear and drum assembly (19). Install spring (16) and seal (17) onto bearing housing (10). Install bearing housing on gear and drum assembly (19) and press bearing cone (8)

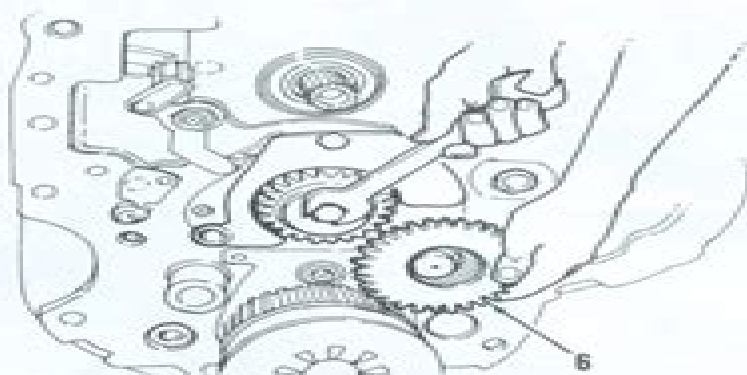


Fig. 16—Rotate drive pinion shaft until idler gear (6—Fig. 15) can be removed. Idler gear can be removed in only one position.

Case 5120 Repair Manual

James V. Jones



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