



Fig. 6 - A-Coil in Horizontal-Right Application (FE4A only)

A00071

F. Downflow Installations (FE4A and FESA)

▲ CAUTION

PROPERTY DAMAGE HAZARD

Failure to follow this caution may result in product or property damage.

The conversion of the fan coil to downflow requires special procedures for the condensate drains on both A-coil and Slope-units. The vertical drains have an overflow hole between the primary and secondary drain holes. This hole is plugged for all applications except downflow, but must be used for downflow. During conversion process, remove plastic cap covering vertical drains only and discard. Remove plug from overflow hole and discard. At completion of downflow installation, caulk around vertical pan fitting to door joint to retain low air leak performance of the unit.

In this application, field conversion of the evaporator is required using accessory downflow kit along with an accessory base kit.

NOTE: To convert units for downflow applications, refer to Installation Instructions supplied with kit for proper installation. For unit size 003, use kit Part No. KFAHC0201SLP. For unit sizes 002, 004, 005, and 006, use kit Part No. KFAHC0401ACL. Use fireproof resilient gasket, 1/8- to 1/4-in. thick, between duct, unit, and floor.

NOTE: Gasket kit number KFAHD0101SLP is also required for all downflow applications to maintain low air leak/low sweat performance.

G. Manufactured and Mobile Home Housing Applications

1. Fan coil unit must be secured to the structure using field-supplied hardware.
2. Allow a minimum of 24-in. clearance from access panels.
3. Recommended method of securing for typical applications
 - a. If fan coil is away from wall, attach pipe strap to top of fan coil using No. 10 self tapping screws. Angle strap down and away from back of fan coil, remove all slack, and fasten to wall stud of structure using 5/16-in. lag screws. Typical both sides of fan coil.
 - b. If fan coil is against wall, secure fan coil to wall stud using 1/8-in. thick right-angle brackets. Attach brackets to fan coil using No. 10 self tapping screws and to wall stud using 5/16-in. lag screws. (See Fig. 7.)

Procedure 3 — Air Ducts

Connect supply-air duct over outside of 3/4-in. flange provided on supply-air opening. Secure duct to flange with proper fasteners for type of duct used, and seal duct-to-unit joint.

Duct connection flanges are provided on unit air discharge connection.

When using FESA units with 20-kW or FE4A units with 20-, 24-, and 30-kW electric heaters, maintain a 1-in. clearance from combustible materials to discharge plenum and ductwork for a distance of 36" / 914.4 mm from unit. Use accessory downflow base to maintain proper clearance on downflow installations.

Use flexible connectors between ductwork and unit to prevent transmission of vibration. When electric heater is installed, use heat resistant material for flexible connector between ductwork and unit at discharge connection. Ductwork passing through unconditioned space must be insulated and covered with vapor barrier.

Carrier Hvac Installation Manual

Arthur Bell



Carrier Hvac Installation Manual:

Air Conditioning and Ventilation: Fundamental to Practical Nopparat Katkhaw, 2025-10-12 This book was written based on over 20 years of real world engineering and teaching experience It is carefully compiled from ASHRAE Handbooks SMACNA Standards and CARRIER reference documents along with other professional resources in the HVAC field The content is organized into two main units each supported with numerous comprehensive examples covering both SI and I P units to suit international practice Designed for students engineers and anyone interested in HVAC system design this book has been proven by more than 5 000 copies sold in print reflecting its practicality and reliability in both classroom and field applications CHAPTER 1 Psychrometrics and Thermal Comfort *HVAC Equations, Data, and Rules of Thumb, 2nd Ed.* Arthur Bell, 2007-09-26 The Latest Information and Tricks of the Trade for Achieving First Rate HVAC Designs on Any Construction Job HVAC Equations Data and Rules of Thumb presents a wealth of state of the art HVAC design information and guidance ranging from air distribution to piping systems to plant equipment This popular reference has now been fully updated to reflect the construction industry s new single body of codes and standards Featuring an outline format for ease of use the Second Edition of this all in one sourcebook contains Updated HVAC codes and standards including the 2006 International Building Code Over 200 equations for everything from ductwork to air handling systems ASME and ASHRAE code specifications Over 350 rules of thumb for cooling heating ventilation and more New material including coverage of the new single body of construction codes now used throughout the country Inside This Updated HVAC Design Guide Definitions Equations Rules of Thumb for Cooling Heating Infiltration Ventilation Humidification People Occupancy Lighting and Appliance Equipment Cooling Load Factors Heating Load Factors Design Conditions and Energy Conservation HVAC System Selection Criteria Air Distribution Systems Piping Systems General Hydronic Glycol Steam Steam Condensate AC Condensate Refrigerant Central Plant Equipment Air Handling Units Chillers Boilers Cooling Towers Heat Exchangers Auxiliary Equipment Fans Pumps Motors Controllers Variable Frequency Drives Filters Insulation Fire Stopping Automatic Controls Building Automation Systems Equipment Schedules Equipment Manufacturers Building Construction Business Fundamentals Architectural Structural and Electrical Information Conversion Factors Properties of Air and Water Designer s Checklist Professional Societies and Trade Organizations References and Design Manuals Cleanroom Criteria and Standards *HVAC Equations, Data, and Rules of Thumb, Third Edition* Arthur A. Bell, W. Larsen Angel, 2015-12-22 This comprehensive volume often called the HVAC bible has been thoroughly updated to cover the latest code changes equipment and techniques HVAC Equations Data and Rules of Thumb 3e offers all of the information an HVAC student or professional needs in one resource The book thoroughly explains the expansion of piping systems and temperature limitations of new materials such as polyethylene polypropylene PVC CPVC and PEX Detailed information is included for all types of facilities including offices hotels hospitals restaurants commercial spaces and computer rooms This practical handbook reflects all the

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