

STEERING HAND PUMP (Cab Tractors)

Removal and Installation

STEP 1

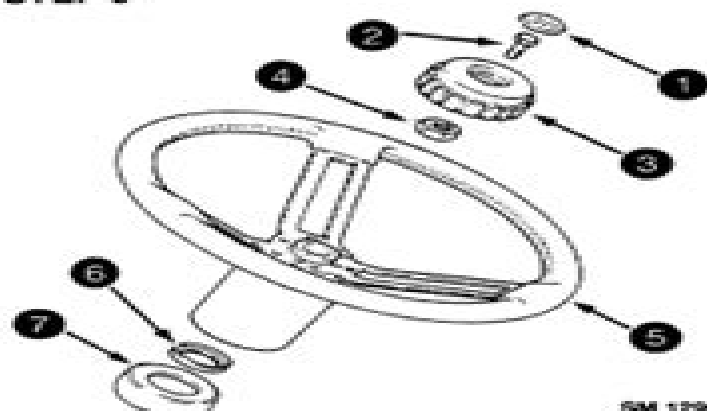
Park the machine on hard level ground and apply the parking brake. Stop the engine.

STEP 2

Disconnect the battery, negative (-) terminal first.

NOTE: For installation connect the battery, positive (+) terminal first.

STEP 3



Remove the emblem (1), bolt (2), cover (3) and retaining nut (4). Using a suitable steering wheel puller and remove the steering wheel (5), retaining ring (6) and collar (7).

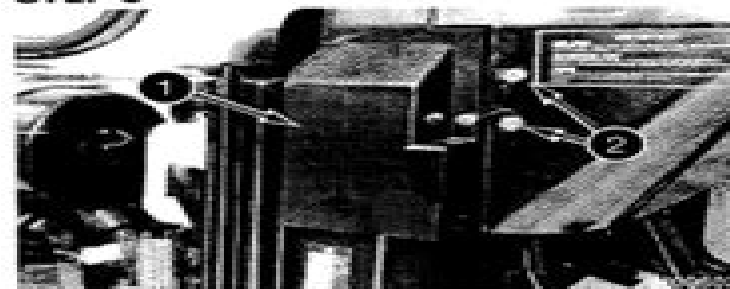
NOTE: For installation, tighten the steering wheel retaining nut to a torque of 45 to 51 Nm (33 to 38 lb ft).

STEP 4



Remove the stop cable knob (1), lock nut and grommet (2). Remove the retaining screws and remove and disconnect the instrument cluster (3) from the harness. Pull the throttle lever (4) upwards and remove the lever (4).

STEP 5



Release the retaining clips and remove the front panel (1). Remove the instrument panel retaining screws (2) from both sides of the instrument panel. Carefully lift the instrument panel clear of the steering shaft. Move and secure the instrument panel to the right hand side.

NOTE: Care must be taken not to put strain on the instrument panel harness and connections.

Case 4230 XI Manual

E Durkheim



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