

Installation, Operation, and Maintenance

For

Stickle Series AIV Spray-Tray Type Deaerating Feedwater Heaters

Introduction

The Stickle Spray-tray type Deaerator, as the name implies, utilizes both the spray method and the tray method for heating and deaerating boiler feedwater. The combining of the two types ensures the most efficient Deaerator possible for all load levels from 1% through 100% of the Deaerator's capacity. The Stickle Series AIV Deaerator operates at a minimum of 5 psig. and 227 °F. Deaeration occurs in two stages.

Operation

Stage 1:

Referring to drawing A124C041: Water to be deaerated is introduced into the Deaerator via a pressure compensated, spring loaded spray valve(s) (See Drawing B-3864); each with a deflector which fans the water out into a thin flat sheet. As the water spreads, it changes into small droplets, yielding the greatest amount of surface area exposed to live heating steam. At this point, the latent heat of the surrounding steam heats the water to the saturation point temperature relative to the steam pressure being maintained on the Deaerator. As this takes place, the steam condenses and falls onto a large cone that carries the water to the tray section. The water falls through an opening at the bottom of the cone (Model 240 AIV). The Model 250 AIV Deaerator collects the falling water on a large flat pan with a cylindrical spill edge that directs the water into the tray section.

Stage 2:

After the water is heated, it is ready for agitation and scrubbing by live steam. In the tray section, the water cascades over a series of trays that are properly sized and arranged. The trays are arranged in rows, one above the other and lying on the same axis. Each row, relative to the adjacent row above or below it, is staggered to permit the water to cascade from the sides of the tray above to the center of the tray below. As the water travels downward through the tray section, the scrubbing action of the steam liberates the non-condensable gases. The steam travels upward through the tray section carrying the non-condensable gases into the vent condenser section. In the vent condenser section, the steam is condensed back into water and the non-condensable gases are vented from the Deaerator through a fixed orifice air vent valve.

Design Manual Tray

D. A. Spagnolo



Design Manual Tray:

Handbook of Separation Process Technology Ronald W. Rousseau, 1987-05-13 Surveys the selection design and operation of most of the industrially important separation processes Discusses the underlying principles on which the processes are based and provides illustrative examples of the use of the processes in a modern context Features thorough treatment of newer separation processes based on membranes adsorption chromatography ion exchange and chemical complexation Includes a review of historically important separation processes such as distillation absorption extraction leaching and crystallization and considers these techniques in light of recent developments affecting them **Bubble-tray Design**

Manual American Institute of Chemical Engineers. Research Committee, 1958 *Predicting the Performance of Multistage Separation Processes, Second Edition* Fouad M. Khoury, 1999-10-15 Multistage separation processes are essentially the heart and soul of the petroleum petrochemical and chemical industries They yield products as common as gasoline and plastics and those as specialized as medical grade pharmaceuticals *Predicting the Performance of Multistage Separation Processes* provides chemical engineers with solid information and insights into these processes It reaches beyond fundamental principles to focus on intuitive understanding and practical interpretation To that end it presents numerous examples from a variety of applications effectively demonstrating the performance of processes under varying conditions and the relationship among the different operating variables With major advances in computational techniques for solving complex multistage separation equations a variety of simulation programs have emerged that allow accurate and efficient prediction of multistage separation processes These are valuable and effective tools but are often hampered by a lack of understanding of the fundamentals and limitations of prediction techniques The author addresses these problems and pursues a strategy that decouples the discussion of conceptual analysis and the computational techniques Although Dr Khoury presents mathematical methods in detail he gives special attention to keeping the practical interpretation of the models in focus and emphasizes intuitive understanding He applies graphical techniques and shortcut methods wherever possible and includes industrial practice heuristics about the ranges of operating variables that will work With its updates and the addition of more than 100 new applications problems and solutions *Predicting the Performance of Multistage Separation Processes Second Edition* is ideal for a methodical study of separation processes and as a reference for the fundamental principles and shortcuts useful to the working professional *Applied Process Design for Chemical and Petrochemical Plants* Ernest E. Ludwig, 1995 Updated to include technological and process developments in heat transfer refrigeration compression and compression surge drums this text emphasises how to apply techniques of process control and how to interpret results into equipment details **Tray design manual for the gs process** D. A. Spagnolo, 1996 AIChE Equipment Testing Procedure - Trayed and Packed Columns American Institute of Chemical Engineers (AIChE), 2014-02-03 AIChE manual updates and consolidates procedures for testing performance of distillation columns From classic distillation operations to air

stripping to other separations processes selecting the correct column for appropriate efficient safe and environmentally sound operations can be an important step The newest updated volume in AIChE's long running Equipment Testing Procedures series Trayed and Packed Columns A Guide to Performance Evaluation Third Edition provides chemical engineers plant managers and other professionals with helpful advice to assess and measure performance of a variety of distillation columns including those that utilize bubble cap sieve valve trays or packing material The new book combines and updates into one user friendly volume the best available field knowledge from previous publications on both types of distillation columns Designed not as a single set of compulsory steps but as a compilation of techniques it will allow the user to select the procedure that best applies to its operating parameters The testing steps presented can be used to assess reliable performance data on mass transfer efficiency capacity energy consumption and pressure drop information essential to effective troubleshooting of performance problems identifying capacity bottlenecks determining operating ranges and a number of other routine maintenance and optimization processes Opening with an extensive definition section organized by topical area the book then goes on to address Selection of instrumentation and identification of elements to be measured Pre test planning procedures Strategies for data collection and evaluation including sampling procedures Pre test in test and post test considerations equipment safety process environmental Computation and interpretation of results including individual breakdowns for trayed and packed columns in terms of hydraulic and efficiency performance Test troubleshooting analysis in twelve key areas The book concludes with appendices for relevant symbols and nomenclature plus sample calculations generated from performance tests With its engineer tested procedures and thorough explanations Trayed and Packed Columns A Guide to Performance Evaluation Third Edition is an essential text for anyone engaged in implementing new technology in equipment design identifying process problems and optimizing equipment performance

Distillation: Equipment and Processes Andrzej Gorak, Zarko Olujic, 2014-06-24 Distillation Equipment and Processes winner of the 2015 PROSE Award in Chemistry Physics from the Association of American Publishers is a single source of authoritative information on all aspects of the theory and practice of modern distillation suitable for advanced students and professionals working in a laboratory industrial plants or a managerial capacity It addresses the most important and current research on industrial distillation including all steps in process design feasibility study modeling and experimental validation together with operation and control aspects This volume features an extra focus on distillation equipment and processes Winner of the 2015 PROSE Award in Chemistry Physics from the Association of American Publishers Practical information on the newest development written by recognized experts Coverage of a huge range of laboratory and industrial distillation approaches Extensive references for each chapter facilitates further study

Tray-dec 300, 1994 *Applied Process Design for Chemical and Petrochemical Plants: Volume 2* Ernest E. Ludwig, 1997-11-24 This latest edition covers the technical performance and mechanical details of converting the chemical and petrochemical process into appropriate hardware for

distillation and packed towers It incorporates recent advances and major innovations in distillation contacting devices and features new generations of packing In addition this new edition reflects the significant progress that has been made in process design techniques in recent years Volume 2 s example calculation techniques guide in the preparation of preliminary and final rating designs In some instances the book includes manufacturers procedures and notes clearly indicate when manufacturers should verify results Covers distillation and packed towers and contains material on azeotropes and ideal and non ideal systems Includes important findings from recent literature to illustrate alternate design methods New illustrations and rating charts *Bubble-tray Design Manual* ,1958 **Multistage Separation Processes** Fouad M. Khoury,2014-10-15

The latest edition of a perennial bestseller Multistage Separation Processes Fourth Edition provides a clear and thorough presentation of the theoretical foundation and understanding of the development evaluation design and optimization steps of these processes from both an academic and industrial perspective The book s emphasis on starting Bubble-tray Design Manual ,1958 **Tray Efficiencies in Distillation Columns** American Institute of Chemical Engineers. Research Committee,Jack Alan Gerster,1958 *Petroleum Processing* ,1956 *Separation Techniques: Liquid-liquid systems* Larry Ricci,1980 *Petroleum Engineer for Management* ,1959 Gas Conditioning and Processing John Morgan Campbell (Sr.),1982 **Petroleum Engineer** ,1961-07 *Chemical and Process Technology Encyclopedia* Douglas M. Considine,1974 Brings together in a single volume the many facets of inorganic organic and physical chemistry and of chemical metallurgical and process engineering Chemical and Process Engineering Unit Operations Kathleen Bourton,1968

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Table of Contents Design Manual Tray

1. Understanding the eBook Design Manual Tray
 - The Rise of Digital Reading Design Manual Tray
 - Advantages of eBooks Over Traditional Books
2. Identifying Design Manual Tray
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Design Manual Tray
 - User-Friendly Interface
4. Exploring eBook Recommendations from Design Manual Tray
 - Personalized Recommendations

- Design Manual Tray User Reviews and Ratings
- Design Manual Tray and Bestseller Lists
- 5. Accessing Design Manual Tray Free and Paid eBooks
 - Design Manual Tray Public Domain eBooks
 - Design Manual Tray eBook Subscription Services
 - Design Manual Tray Budget-Friendly Options
- 6. Navigating Design Manual Tray eBook Formats
 - ePub, PDF, MOBI, and More
 - Design Manual Tray Compatibility with Devices
 - Design Manual Tray Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Design Manual Tray
 - Highlighting and Note-Taking Design Manual Tray
 - Interactive Elements Design Manual Tray
- 8. Staying Engaged with Design Manual Tray
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Design Manual Tray
- 9. Balancing eBooks and Physical Books Design Manual Tray
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Design Manual Tray
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Design Manual Tray
 - Setting Reading Goals Design Manual Tray
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Design Manual Tray
 - Fact-Checking eBook Content of Design Manual Tray

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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