

## GENERAL

The engine removal is necessary to work on magneto components except for the CPS (Crashshaft Position Sensor) and oil seal.

Always perform the electric tests before removing or installing whatever component.

During assembly/installation, use the torque values and service products as in the expanded views.

Clean threads before applying a threadlocker. Refer to **LOCKING FASTENERS and LOCTITE APPLICATION** at the beginning of this manual for complete procedure.

### WARNING

Typical wrench tightening specifications must strictly be adhered to. Locking devices (e.g.: locking tabs, electric stop nuts, self-locking fasteners, roller pins, etc.) must be installed or replaced with new ones where specified. If the efficiency of a locking device is impaired, it must be renewed.

## PROCEDURE

### MAGNETO COVER

#### Removal

Remove engine from vehicle.

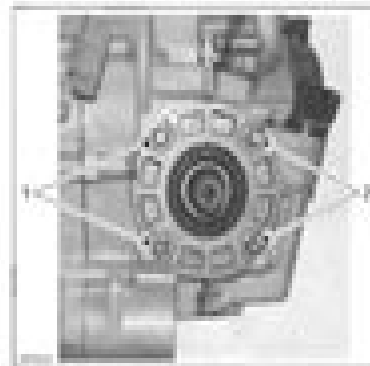
Remove **AVD** coupling unit.

Look carefully at **TIC** refer to **CRANKSHAFT AND CRANKCASE**.

#### Remove:

- timing starter refer to **REAR/ND STARTER**
- water pump cover refer to **COOLING SYSTEM**
- electric starter screws no. 1
- screws no. 2 holding output shaft bearing flange in place

**NOTE:** Remove the screws on magneto cover side and loosen only the screws on the crankcase side if the output shaft is not removed. Remove all screws and bearing flange if output shaft is removed.



1. Loosen and remove screws (2) on the cover
2. Remove (2) screws

- screws no. 3, 4 and 5



1. Loosen and remove screws (2) on the cover
2. Remove (2) screws

- magneto cover no. 3

**NOTE:** Lift the magneto cover from the provided area using two flat screwdrivers prying evenly at the same time.



- Special note for removal of magneto cover



- Special note for removal of magneto cover

#### Inspection

Check magneto cover for cracks or other damage. Replace if necessary.

#### Installation

**NOTE:** Clean all metal component in a top-quality metal cleaner. Use Loctite thread guard remover (P/N 413 700 000, or suitable equivalent). To remove remaining Loctite 5910 on the contact surface, use a copper brush.

### WARNING

Wear safety glasses and work in a well-ventilated area when working with strong chemical products. Also wear suitable non-absorbent gloves to protect your hands.

For installation, reverse the removal procedure. However, pay attention to the following.

Use the silicone-based Loctite 5910 (P/N 260 000 001) on mating surfaces.

**IMPORTANT:** When beginning the application of the sealant, the assembly and the first torquing should be done within 10 minutes. It is suggested to have all you need on hand to save time.

Use a corrugated plate and apply some sealant on it. Use a soft rubber roller (50 - 75 mm (2 - 3 in) diameter) or wire products suppliers for pre-mixing and roll the sealant to get a thin uniform coat on the plate spread as necessary. When ready, apply the sealant on magneto mating surfaces.

**NOTE:** It is recommended to apply this specific system as described here to get an uniform application without brush. If you do not use the roller method, you may use your finger to uniformly distribute the sealant using a finger will not affect the adhesion.



Apply Loctite 5910 all around the magneto cover all surface except the areas described below.

**NOTE:** Do not apply it excess as it will spread out inside cover.

**CAUTION:** Apply the product only in the shown areas.

# Bombardier Rotax 400 Service Manual

**Bombardier-Rotax**



## **Bombardier Rotax 400 Service Manual:**

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