

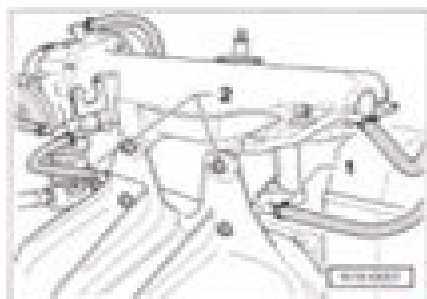
Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (AEC engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (AEC engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On the upper section of intake manifold and top water pump, off-mount water pump on lower section with suitable strap clasp or water hose (A) and/or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (20°).
 - To loosen and tighten, counter-bolt with 34 ft-lb.
 - Threads and shoulder must be free of oil and grease.
 - Additional quarter turn must be obtained on 1/4 turn (20°) steps.
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (20°).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (20°).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (20°).
5. Timing belt guard, middle section
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
10. Timing belt guard, upper section
11. Timing belt
 - Rotate engine direction of rotation before removing.
 - Check for wear.
 - Do not reuse.
12. Water pump
13. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (20°).
14. Nut
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 20 Nm (15 ft-lb).
16. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten, counter-bolt with 34 ft-lb.



17. Camshaft sprocket
 - Release from camshaft using two-part pulley.
18. Timing belt roller
 - Remove automatic timing belt roller spring roller.
19. Water pump
20. Injection pump sprocket
 - Two-piece construction.
21. Bolt
 - Tighten to 30 Nm (22 ft-lb).
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Remove before removing cap and nut.
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor.
29. Bolt
 - Tighten to 40 Nm (30 ft-lb).

Bora Repair Manual

David Stanley



Bora Repair Manual:

VW Golf & Bora Service and Repair Manual A. K. Legg, 2005 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **VW Golf & Bora Service and Repair Manual** Pete Gill, 2001 Golf Hatchback Estate Bora Saloon inc special limited editions Does NOT cover 4 Motion 4x4 or Cabriolet Petrol 1 4 litre 1390cc 1 6 litre 1595cc 1 8 litre 1781cc 2 0 litre 1984cc 4 cyl inc turbo Does NOT cover 2 3 litre V5 Diesel 1 9 litre 1896cc inc turbo Diesel Does NOT cover 1 9 litre PD engine **VW Golf and Bora Service and Repair Manual** , 2015-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Truck service manual** , 1984 *South Pacific Handbook* David Stanley, 1996 Whether it s the legends about breadfruit trees or ghosts inhabiting inland Tahiti the endangered delicacies to avoid or the gift giving protocol when invited to a local s home how to tour a vanilla plantation on Raiatea or when to find the Noum a flame trees catch fire in hues of red and orange South Pacific Handbook covers everything about this region of boundless ocean and scarce land Drawing on two decades of editions and incorporating the comments of countless previous readers this user friendly guide extends beyond the hot spots and steers readers off the beaten path throughout Polynesia and Melanesia **Moon Handbooks Tahiti** David Stanley, 2003-08-26 Explore the volcanic peaks of the Marquesas or shop in Papeete s vibrant marketplace All the essentials to discovering this tropical paradise are presented in an easy to use format Photos illustrations Maps *Moon Handbooks South Pacific* David Stanley, 2004-12-03 Travelers will find the best of the South Pacific in this guidebook that provides in depth coverage of outdoor recreation Complete with helpful maps photographs and illustrations as well as useful advice on food entertainment and money this guidebook offers the tools travelers need for a uniquely personal experience *Moon Tahiti* David Stanley, 2011-04-05 South Pacific expert David Stanley knows the best way to vacation in Tahiti from browsing the Papeete market to snorkeling off the island of Moorea David also includes unique trip ideas like The Best of French Polynesia and Underwater in the Tuamotu Islands Complete with details on taking lagoon tours and jeep safaris lounging in Polynesian spas and partaking in lavish seafood buffets Moon Tahiti gives travelers the tools they need to create a more personal and memorable experience Advanced Engineering Solutions Yu Hang Yang, Mao De Ma, 2014-07-30 Selected peer reviewed papers from the 4th International Conference on Intelligent Structure and Vibration Control ISVC 2014 July 25 28 2014 Chongqing China *Moon Handbooks* , 2003 **Cars & Parts** , 1985 *Dictionary Catalog* Columbia University. Libraries. Library of the School of Library Service, Columbia University. School of Library Service. Library, 1962 **Admiralty Manual of Navigation** Great Britain. Admiralty, 1919 A Manual for the practice of surgery Thomas Bryant, 1879 Manual of Air Pilotage Great Britain. Air Ministry, 1927 *Popular Photography* , 1969 **99-99**

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