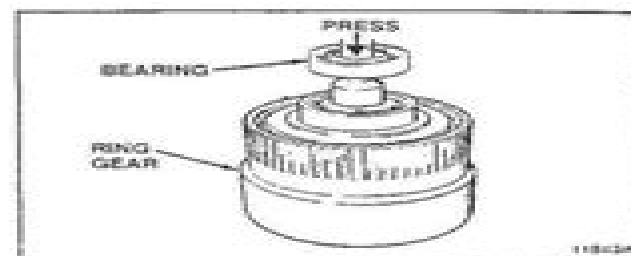


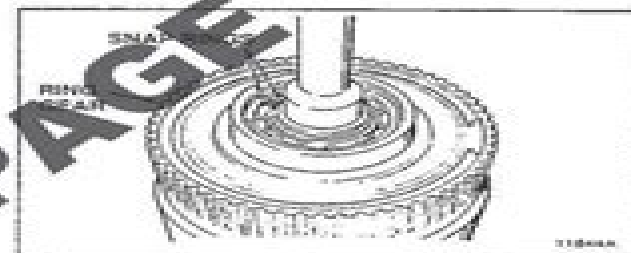
STEP 19. Install drive gear assembly (82) in clutch assembly. Slide bearing (63) down drive gear assembly (82).

Place complete assembly in press. Press bearing (63) into drive gear assembly (82) until seated against shoulder.



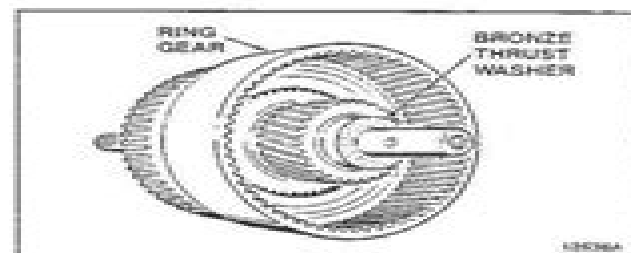
Bearing Installation

STEP 20. Install snap rings (61 and 62) in grooves of drive gear assembly (82) and forward clutch cylinder (64).



Snap Ring Installation

STEP 21. Apply vasoline to bronze thrustwasher (77). Install over end of shaft and against face of gear.



Thrustwasher Assembly

Borg Warner Velvet Drive Repair Manual

David Baud



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Inboard Engines & Drives Service Manual: Oldsmobile, OMC, Peugeot, Universal, Volvo, Westerbeke and Yanmar gas and diesel engines ... with section on popular inboard drives ,1984 *Monthly Catalog of United States Government Publications* ,1982 Monthly Catalogue, United States Public Documents ,1982 The Work Boat ,1977 *MotorBoating* ,1979-02 *Yachting* ,1974 Boating ,1970-01 *Atlantic Fisherman* ,1989 *Boating* ,1968-01 **National Fisherman** ,1986-11 **Motor Sport** William Boddy,1970 The Oil Engine and Gas Turbine ,1964 World Fishing ,1991 **Diesel Progress North American** ,1983-07 **Western Fisheries** ,1978 *Canadian Fisherman & Ocean Science* ,1974 **The Woodenboat** ,1994 The Autocar ,1969-03 The Value Line Investment Survey ,1998 *Road and Track* ,1964

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