

3 Hydraulic system preparation

To prolong servo valve life and to reduce hydraulic system maintenance, it is recommended that a 3 or 10 micron large capacity filter be installed upstream of each servo valve. Standard practice has been to operate a new hydraulic system for four hours with a flushing block at the servo valve location before the servo valve is installed. However, the period of flushing prior to servo valve installation varies considerably with the complexity and condition of the system. The flushing is done under conditions of temperature, flow rates, etc., which reasonably simulate operating conditions. New system filter elements are installed during the flushing process whenever the pressure drop across the filter indicates that the element(s) need changing. When a filter will operate for a period of two hours with no perceptible increase in pressure drop, most of the harmful system contamination has been removed. To maintain a clean system, filters must be replaced whenever the pressure drop indicates a need for changing. It is also recommended that an oversize capacity 3 or 10 micron filter be installed in the return line that provides constant flow capacity. This increases the filter element replacement interval and greatly reduces the system contamination level.

4 Installation

The Dowty 4653 Series Industrial Servo Valve may be mounted in any position, provided the servo valve pressure, service and return ports match respective manifold ports. The mounting pattern and port location of the servo valve is shown in Installation Drawing No. 4653.111/999.000. The servo valve should be mounted with 10 UNO x 1.25 inch long, socket head cap screws. Apply a light film of oil to the screw threads and torque to 75 lbf in.

5 Mechanical null adjustment

The standard Dowty 4653 Series Servo Valve has no means of adjusting null externally; small amounts of null bias are normally corrected electrically.

Where required an alternative version of the servo valve is available with an external null adjuster fitted to the motor cap (see Figure 2) null bias is varied by rotating a non-contacting permanent magnet on the motor cap. Rotation of the magnet which is located within the permanent magnetic field imparts a magnetic bias to the hydraulic amplifier. A 2.5 mm A/F socket wrench is required to rotate the null adjuster which has an integral friction lock.

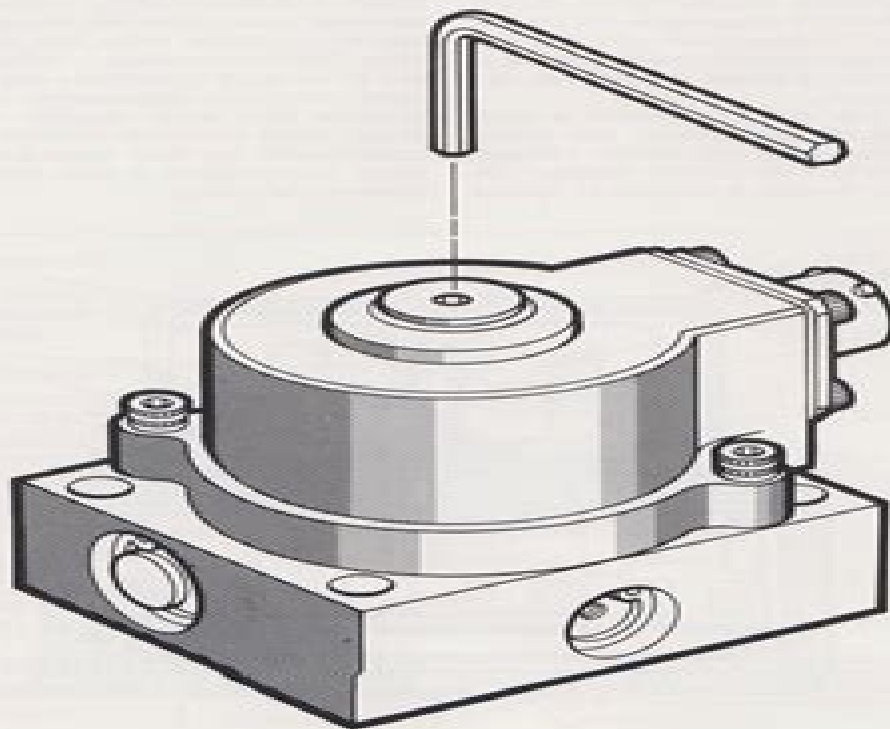


Fig 2 Optional mechanical null adjust

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